

# **SINGER**

## **51W32,W100**

Form 2008 w  
October, 1926  
PRINTED IN U. S. A.

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PARTS DEPARTMENT  
PARTS CATALOG

# LIST OF PARTS



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## MACHINES

Nos. 51w32 and 51w100

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THE SINGER MANUFACTURING COMPANY

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## Instructions for Ordering

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above cases) must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

200001 to 201500 are Screw Numbers.

201501 to 201800 are Nut Numbers.

201801 to 202000 are Roller Numbers.

202001 and upward are numbers of Machine Parts.

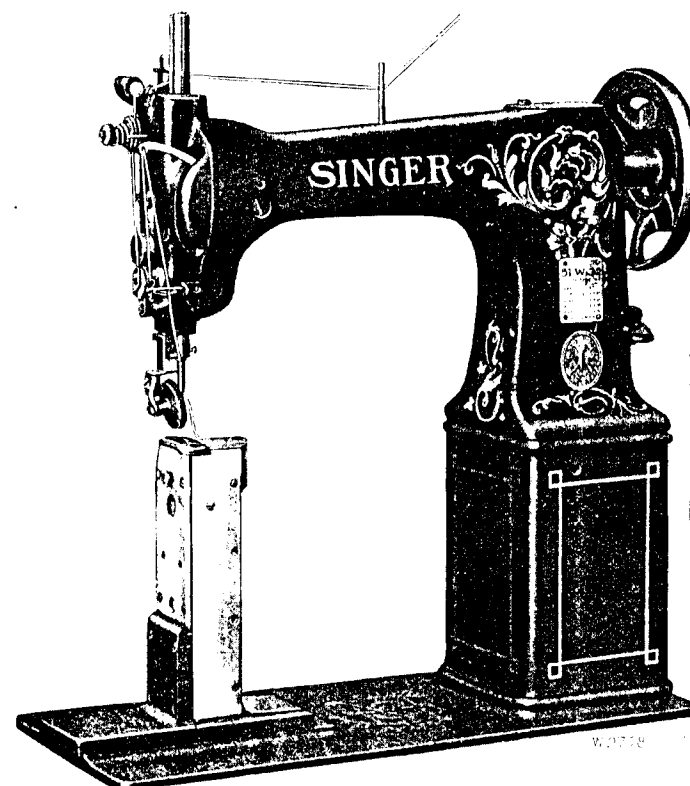
The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE

FOR



## MACHINE No. 51w32

DROP FEED. ROLLER PRESSER

For Heavy Leather and Leggin Work

| No.     | Plate | Name                                      |
|---------|-------|-------------------------------------------|
| *221258 | ---   | Arm with 200439c, 202036 and 204705 ..... |
| *213434 | ---   | Arm Base .....                            |
| 204235  | 13997 | " " Position Pin (2) .....                |
| 200010E | 11763 | " " Screw (3) .....                       |
| 202005  | 12374 | " " Washer (3) .....                      |
| 204163  | 12344 | " Cap .....                               |
| 200278H | 12311 | " " Screw .....                           |

| No.     | Plate | Name                                                                                                                   |
|---------|-------|------------------------------------------------------------------------------------------------------------------------|
| 202248  | 13997 | Arm Cap Screw Washer .....                                                                                             |
| 10554   | 13997 | " Position Pin (2) .....                                                                                               |
| 200963E | 12311 | " Screw (3) .....                                                                                                      |
| 202005  | 12374 | " Washer (3) .....                                                                                                     |
| 203202  | 11561 | " Shaft .....                                                                                                          |
| 204705  | 11562 | " " Bushing (front) .....                                                                                              |
| 200439C | 12311 | " " " Position Screw ..                                                                                                |
| 213432  | 11561 | " " Connection with four<br>200054E (2) .....                                                                          |
| 200054E | 13335 | Arm Shaft Connection Screw ....                                                                                        |
| 202299  | —     | " " Oil Packing (wick) (2)                                                                                             |
| 204805  | 11561 | Balance Wheel, 5 $\frac{1}{4}$ in. diam. (belt<br>groove 2 $\frac{3}{4}$ in. diam.), with 200328C<br>and 200335C ..... |
| 200062H | 12311 | Balance Wheel Adjusting Screw ..                                                                                       |
| 200328C | 12311 | " " Position Screw ....                                                                                                |
| 200335C | 12311 | " " Set Screw .....                                                                                                    |
| *221201 | —     | Bed with 203248, 203249, two each<br>200362C, 200516E, 200840E and<br>202299 .....                                     |
| 202258  | 12153 | Bed Hinge Connection (2) .....                                                                                         |
| 200570E | 12311 | " " " Screw (4) ....                                                                                                   |
| 203470  | 13997 | Bobbin .....                                                                                                           |
| *203498 | —     | " Case .....                                                                                                           |
| 203648  | 13997 | " " Latch .....                                                                                                        |
| *202056 | —     | " " " Pin .....                                                                                                        |
| 203473  | 13997 | " " " Plunger .....                                                                                                    |
| 203474  | 13997 | " " " Spring .....                                                                                                     |
| 234079  | 13997 | " " Lever .....                                                                                                        |
| 234065  | 13997 | " " " Driving Block                                                                                                    |
| 200076D | 13997 | " " " " "                                                                                                              |
|         |       | Screw .....                                                                                                            |
| 201272C | 13335 | Bobbin Case Lever Hinge Screw ..                                                                                       |
| 203214  | 13997 | " " Tension Spring ....                                                                                                |
| 200984C | 13997 | " " " " Regu-<br>lating Screw .....                                                                                    |
| 200594C | 13997 | Bobbin Case Tension Spring Screw                                                                                       |
| 203216  | —     | " " Washer (cloth) .....                                                                                               |
| 203500  | 13335 | Bobbin Case complete, Nos.<br>200594C, 200984C, 202056, 203214,<br>203216, 203473, 203474, 203498 and<br>203648 .....  |
| 204184  | 11561 | Face Plate with 200355H, 200368H,<br>200688C, 202090, 204185, 204281<br>and two 200397H .....                          |
| 200053C | 12311 | Face Plate Screw .....                                                                                                 |
| 204185  | 13997 | " " Thread Guide .....                                                                                                 |
| 200397H | 12309 | " " " " Set Screw                                                                                                      |

| No.     | Plate | Name                                                                                                                                              |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 221205  | —     | Face Plate complete, Nos. 200113E,<br>200135E, 200309E, 200319C, 200577H,<br>204059, 204184, 204267, 204277 to<br>204280, 204330 and 221223 ..... |
| 213426  | 11762 | Feed Bar .....                                                                                                                                    |
| 213125  | —     | " " 213426 with 200214E,<br>201525E and 221508 .....                                                                                              |
| 200214E | 13335 | Feed Bar Hinge Screw .....                                                                                                                        |
| 201525E | 13335 | " " " " Nut .....                                                                                                                                 |
| 221250  | 11774 | " Dog .....                                                                                                                                       |
| 203609  | 11762 | " " Lever with 200098E ....                                                                                                                       |
| 200362C | 10441 | " " " Adjusting Screw                                                                                                                             |
| 201524E | 13335 | " " " " "                                                                                                                                         |
|         |       | Check Nut .....                                                                                                                                   |
| 200263F | 11763 | Feed Dog Lever Hinge Screw ....                                                                                                                   |
| 201528D | 11763 | " " " " " Nut ..                                                                                                                                  |
| 221206  | 11775 | " " " Post .....                                                                                                                                  |
| 221210  | —     | " " " " 221206 with<br>200265E, 201525E, 203609, 203610,<br>221211, 221212, four each 200054E<br>and 200578H .....                                |
| 221209  | 11562 | Feed Dog Lever Post Cover (back)                                                                                                                  |
| 221260  | 11562 | " " " " " (front)                                                                                                                                 |
| 200159F | 11778 | " " " " " "                                                                                                                                       |
|         |       | Clamp Screw .....                                                                                                                                 |
| 221211  | 11562 | Feed Dog Lever Post Cover (side)<br>with 200362C and 201524E .....                                                                                |
| 200583H | 11763 | Feed Dog Lever Post Cover (back<br>or front) Screw .....                                                                                          |
| 200578H | 11763 | Feed Dog Lever Post Cover (side)<br>Screw .....                                                                                                   |
| 200024C | 11763 | Feed Dog Lever Post Screw (2)                                                                                                                     |
| 221212  | 11562 | " " " " Support                                                                                                                                   |
| 200054E | 13335 | " " " " " "                                                                                                                                       |
|         |       | Screw .....                                                                                                                                       |
| 200008C | 11778 | Feed Dog Lever Post Support<br>Screw (2) .....                                                                                                    |
| 203637  | 11763 | Feed Dog Lever Post Support<br>Screw Washer (2) .....                                                                                             |
| 203610  | 11763 | Feed Dog Lever Slide Block ....                                                                                                                   |
| 200265E | 11763 | " " " " " Hinge<br>Screw .....                                                                                                                    |
| 201525E | 13335 | Feed Dog Lever Slide Block Hinge<br>Screw Nut .....                                                                                               |
| 200098E | 13335 | Feed Dog Screw .....                                                                                                                              |
| 213428  | 11763 | " Driving Cam with 200382C and<br>200437C .....                                                                                                   |
| 213429  | 11762 | Feed Driving Cam Fork Lever with<br>204195 and 204293 .....                                                                                       |

| No.     | Plate | Name                                                             |
|---------|-------|------------------------------------------------------------------|
| 213427  | 11762 | Feed Driving Cam Fork Lever Connection with 200668c and 201525E  |
| 204194  | 11763 | Feed Driving Cam Fork Lever Connection Clamp with 200031c ....   |
| 200031c | 12311 | Feed Driving Cam Fork Lever Connection Clamp Pinch Screw ....    |
| 200668c | 13335 | Feed Driving Cam Fork Lever Connection Clamp Screw Stud ....     |
| 201525E | 13335 | Feed Driving Cam Fork Lever Connection Clamp Screw Stud Nut ..   |
| 200002E | 13335 | Feed Driving Cam Fork Lever Connection Hinge Screw .....         |
| 201522E | 13335 | Feed Driving Cam Fork Lever Connection Hinge Screw Nut .....     |
| *204195 | —     | Feed Driving Cam Fork Lever Shaft                                |
| 204197  | 11763 | “ “ “ “ “ “ Collar with 200113F .....                            |
| 200113F | 12225 | Feed Driving Cam Fork Lever Shaft Collar Set Screw .....         |
| 204293  | 12374 | Feed Driving Cam Fork Lever Shaft Position Pin .....             |
| 204196  | 13335 | Feed Driving Cam Fork Lever Shaft Sleeve (split) .....           |
| 200043c | 12311 | Feed Driving Cam Fork Lever Shaft Sleeve Set Screw .....         |
| 201524E | 13335 | Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut .....     |
| 213693  | 11762 | Feed Driving Cam Fork Lever complete, Nos. 204194 and 213429 ... |
| 200437c | 12311 | Feed Driving Cam Position Screw                                  |
| 200382c | 13997 | “ “ “ Set Screw ....                                             |
| 204199  | 13998 | “ “ “ Rock Shaft .....                                           |
| 213495  | —     | “ “ “ “ 204199 with 200002E, 201522E and 213427 ...              |
| 202305  | 13335 | Feed Driving Rock Shaft Center (2)                               |
| 200043c | 12311 | “ “ “ “ “ Set Screw (2) .....                                    |
| 221508  | 11763 | Feed Driving Rock Shaft Crank with two 200383c .....             |
| 200383c | 12311 | Feed Driving Rock Shaft Crank Set Screw .....                    |
| 213007  | 11763 | Feed Lifting Cam with 202126 ...                                 |
| 204202  | 12374 | “ “ “ Fork with 200027E                                          |
| 200027E | 13335 | “ “ “ “ Pinch Screw                                              |
| 202126  | 12374 | “ “ “ “ Position Pin ...                                         |
| 200045E | 13335 | “ “ “ “ Screw .....                                              |
| 203305  | 11762 | “ “ “ “ Rock Shaft .....                                         |
| 203315  | 11762 | “ “ “ “ 203305 with 203238 .....                                 |

| No.     | Plate | Name                                                                           |
|---------|-------|--------------------------------------------------------------------------------|
| 202305  | 13335 | Feed Lifting Rock Shaft Center (2)                                             |
| 200043c | 12311 | “ “ “ “ “ Set Screw (2) .....                                                  |
| 202276  | 12374 | Feed Lifting Rock Shaft Slide Block .....                                      |
| 203238  | 12374 | Feed Lifting Rock Shaft Slide Block 202276 with 200243E and 201531E .....      |
| 200243E | 13335 | Feed Lifting Rock Shaft Slide Block Hinge Screw .....                          |
| 201531E | 12374 | Feed Lifting Rock Shaft Slide Block Hinge Screw Nut .....                      |
| 204206  | 13335 | Feed Regulating Handle .....                                                   |
| 204207  | —     | “ “ “ 204206 with 200098F, 202622, 204208 to 204210, 204213 and 204925 .....   |
| 204208  | 13335 | Feed Regulating Handle Adjustable Stop .....                                   |
| 200098F | 13335 | Feed Regulating Handle Adjustable Stop Screw .....                             |
| 204925  | 13335 | Feed Regulating Handle Adjustable Stop Screw Washer .....                      |
| 204209  | 13335 | Feed Regulating Handle Position Pin .....                                      |
| 204210  | 11763 | Feed Regulating Handle Shaft ....                                              |
| 204211  | 11763 | “ “ “ “ Crank with 200098F .....                                               |
| 213433  | 11762 | Feed Regulating Handle Shaft Crank Link .....                                  |
| 200271E | 12311 | Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)                    |
| 200291E | 13335 | Feed Regulating Handle Shaft Crank Link Hinge Screw (upper)                    |
| 200098F | 13335 | Feed Regulating Handle Shaft Crank Set Screw .....                             |
| 204213  | 13335 | Feed Regulating Handle Shaft Sleeve (split) .....                              |
| 200362c | 10441 | Feed Regulating Handle Shaft Sleeve Set Screw .....                            |
| 202622  | 11763 | Feed Regulating Handle Shaft Sleeve Washer .....                               |
| 202036  | 13997 | Feed Regulating Handle Stop Pin                                                |
| 213902  | —     | Feed Regulating Handle complete, Nos. 200291E, 204207, 204211 and 213433 ..... |
| 227307  | 11561 | Foot Lifter Lifting Lever .....                                                |
| 227479  | —     | “ “ “ “ 227307 with 200262u .....                                              |
| 227353  | —     | Foot Lifter Lifting Lever 227479 with 227273 .....                             |

| No.     | Plate | Name                                                                      |
|---------|-------|---------------------------------------------------------------------------|
| 200262u | 11763 | Foot Lifter Lifting Lever Hinge Screw .....                               |
| 227475  | 11561 | Foot Lifter Lifting Lever Rod with 202302 .....                           |
| 227273  | —     | Foot Lifter Lifting Lever Rod 227475 with 206628, 227227 and 227576 ..... |
| 204126  | 11778 | Foot Lifter Lifting Lever Rod Clamp with two 200530c .....                |
| 227316  | 12388 | Foot Lifter Lifting Lever Rod Clamp Hook .....                            |
| 227576  | 12388 | Foot Lifter Lifting Lever Rod Clamp Hook 227316 with 204126 .....         |
| 200530c | 11778 | Foot Lifter Lifting Lever Rod Clamp Set Screw .....                       |
| 202302  | 11778 | Foot Lifter Lifting Lever Rod Cotter Pin .....                            |
| 206628  | 12388 | Foot Lifter Lifting Lever Rod Spring .....                                |
| 227227  | 12388 | Foot Lifter Lifting Lever Rod Spring Collar with 200113f .....            |
| 200113f | 12225 | Foot Lifter Lifting Lever Rod Spring Collar Set Screw .....               |
| *221214 | —     | Hook (sewing) .....                                                       |
| 221216  | 13335 | " 221214 with 201253f, 201376f and 203251 .....                           |
| 221217  | 11774 | Hook and Bobbin Case complete, Nos. 203500 and 221216 .....               |
| 203242  | 12344 | Hook Bevel Gear, 24 teeth, with two 200383c .....                         |
| 200383c | 12311 | Hook Bevel Gear Set Screw .....                                           |
| 203242  | 12344 | " " Pinion, 24 teeth, with two 200383c .....                              |
| 200383c | 12311 | Hook Bevel Pinion Set Screw .....                                         |
| 203306  | 11562 | " Counter Shaft .....                                                     |
| 203244  | 12374 | " " Collar with two 200393c .....                                         |
| 200393c | 12374 | Hook Counter Shaft Collar Set Screw .....                                 |
| 203245  | 12344 | Hook Counter Shaft Driving Gear, 44 teeth, with 200362c and 200439c ..... |
| 213157  | —     | Hook Counter Shaft Driving Gear 203245 with 200045e and 213007 .....      |
| 200439c | 12311 | Hook Counter Shaft Driving Gear Position Screw .....                      |
| 200362c | 10441 | Hook Counter Shaft Driving Gear Set Screw .....                           |
| 203246  | 12344 | Hook Counter Shaft Gear, 22 teeth, with two 200383c .....                 |

| No.     | Plate | Name                                                                                                                                                           |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 200383c | 12311 | Hook Counter Shaft Gear Set Screw .....                                                                                                                        |
| 202299  | 12311 | " " Oil Packing (wick) .....                                                                                                                                   |
| 200840e | 12311 | Hook Counter Shaft Oil Packing (wick) Stop Screw .....                                                                                                         |
| 203247  | 13998 | Hook Driving Shaft .....                                                                                                                                       |
| 203248  | 11562 | " " Bearing with 202299 .....                                                                                                                                  |
| 202299  | —     | Hook Driving Shaft Bearing Oil Packing (wick) .....                                                                                                            |
| 202126  | 12374 | Hook Driving Shaft Bearing Position Pin .....                                                                                                                  |
| 200516e | 12311 | Hook Driving Shaft Bearing Screw .....                                                                                                                         |
| 203249  | 12344 | " " Bushing (eccentric) .....                                                                                                                                  |
| 202299  | —     | Hook Driving Shaft Bushing Oil Packing (wick) .....                                                                                                            |
| 200362c | 10441 | Hook Driving Shaft Bushing Set Screw .....                                                                                                                     |
| 213141  | 11778 | Hook Driving Shaft Collar with two 200393c .....                                                                                                               |
| 200393c | 12374 | Hook Driving Shaft Collar Set Screw .....                                                                                                                      |
| 203251  | 13997 | Hook Gib .....                                                                                                                                                 |
| 201376f | 11778 | " " Hinge Screw .....                                                                                                                                          |
| 201253f | 11778 | " " Screw .....                                                                                                                                                |
| 221218  | 11775 | " Post .....                                                                                                                                                   |
| 221219  | —     | " " 221218 with 200159f, 200555u, 201272c, 202299, 203242, 221209, 221215, 221217, 221221, 221222, 221260, 234065, 234079, two 200076u and eight 200583u ..... |
| 202299  | —     | Hook Post Oil Packing (wick) .....                                                                                                                             |
| 200008c | 11778 | " " Screw (2) .....                                                                                                                                            |
| 203637  | 11763 | " " Washer (2) .....                                                                                                                                           |
| 221215  | 11762 | " " Slide .....                                                                                                                                                |
| 221221  | 11775 | " Socket .....                                                                                                                                                 |
| 200555u | 13997 | " " Screw .....                                                                                                                                                |
| 221222  | 11774 | " Washer .....                                                                                                                                                 |
| 221220  | —     | Hook Post complete, Nos. 221210 and 221219 .....                                                                                                               |
| 208613  | —     | Needle Bar (hollow) .....                                                                                                                                      |
| 204247  | 11562 | " " 208613 with 200125f, 200175u and 204250 .....                                                                                                              |
| 204248  | 13997 | Needle Bar Connecting Link .....                                                                                                                               |
| 200658c | 13997 | " " " " Hinge Screw Stud .....                                                                                                                                 |
| 201519e | 13997 | Needle Bar Connecting Link Hinge Screw Stud Nut .....                                                                                                          |



| No.     | Plate | Name                                                                            |
|---------|-------|---------------------------------------------------------------------------------|
| 204249  | 12374 | Needle Bar Connecting Stud with 200072c and 202277 .....                        |
| 202277  | —     | Needle Bar Connecting Stud Oil Packing (wick) .....                             |
| 200072c | 12374 | Needle Bar Connecting Stud Pinch Screw .....                                    |
| 213435  | 13999 | Needle Bar Guard .....                                                          |
| 204326  | —     | " " Packing Cord (2) ....                                                       |
| 200504E | 13999 | " " Screw Bushing (lower) .....                                                 |
| 204250  | 13999 | " " Thread Guide .....                                                          |
| 200175D | 13999 | " " " " Screw ..                                                                |
| 200125F | 12374 | " Set Screw .....                                                               |
| 204252  | 10441 | Presser Bar Lifter .....                                                        |
| 200550c | 10441 | " " " Hinge Screw ...                                                           |
| 204253  | 10441 | " " Lifting Bracket with 200086c .....                                          |
| 200086c | 10441 | Presser Bar Lifting Bracket Pinch Screw .....                                   |
| 204254  | 10441 | Presser Bar Lifting Bracket Position Guide .....                                |
| 200362c | 10441 | Presser Bar Lifting Bracket Position Guide Set Screw .....                      |
| 204327  | —     | Presser Bar Packing Washer (felt) .....                                         |
| 200504E | 13999 | " " Screw Bushing (lower) .....                                                 |
| 204258  | 13999 | " " Spring .....                                                                |
| 200491B | 10441 | " " Thumb Screw (pressure regulating) .....                                     |
| 201906  | 13999 | Roller Presser, 1½ in. diam., ⅝ in. face (fine), with 200548c and 201534H ..... |
| 202839  | 11767 | Roller Presser Arm .....                                                        |
| 204567  | 13999 | " " " 202839 with 201906 .....                                                  |
| 202560  | 12225 | Roller Presser Arm Bracket (swing) .....                                        |
| 202838  | —     | Roller Presser Arm Bracket 202560 with 200096b and 204567 .....                 |
| 200675c | 12225 | Roller Presser Arm Bracket Position Screw Stud .....                            |
| 202558  | 12225 | Roller Presser Arm Bracket Spring .....                                         |
| 202559  | 12225 | " " " " " " Stop .....                                                          |
| 200141F | 12225 | Roller Presser Arm Bracket Spring Stop Screw .....                              |
| 200096b | 12225 | Roller Presser Arm Screw .....                                                  |
| 204495  | 12225 | " " Bar .....                                                                   |
| 200548c | 13999 | " " Hinge Screw .....                                                           |
| 201534H | 12225 | " " " " Nut ....                                                                |

| No.     | Plate | Name                                                                                            |
|---------|-------|-------------------------------------------------------------------------------------------------|
| 204496  | —     | Roller Presser and Bar complete, Nos. 200675c, 202558, 202559, 202838, 204495 and two 200141F.. |
| 202068  | 12153 | Spool Holder Base .....                                                                         |
| 200575H | 12311 | " " " Screw .....                                                                               |
| 204296  | 12153 | " " Wire .....                                                                                  |
| 200079H | 12311 | " " " Hinge Screw ...                                                                           |
| 204297  | 12153 | Spool Holder complete, Nos. 200079H, 202068 and 204296 ....                                     |
| 213006  | 11778 | Take-up Cam with 200335c, 200383c, 200430c, 200658c and 201519E ...                             |
| 203172  | 13999 | Take-up Cam Friction Washer ....                                                                |
| 200430c | 12311 | " " Position Screw .....                                                                        |
| 200383c | 12311 | " " " " Check Screw .....                                                                       |
| 200335c | 12311 | Take-up Cam Set Screw .....                                                                     |
| 204262  | 13999 | " Lever .....                                                                                   |
| 206556  | —     | " " 204262 with 204263 ..                                                                       |
| 204263  | 13999 | " " Bearing with 204264..                                                                       |
| 204264  | 13999 | " " " Position Pin ...                                                                          |
| 200042F | 12311 | " " " Screw .....                                                                               |
| 201816  | 13999 | " " Roller .....                                                                                |
| 204266  | —     | Take-up Lever complete, Nos. 200042F, 201816 and 206556 .....                                   |
| 202402  | 12309 | Tension Disc .....                                                                              |
| 202090  | 12309 | " " Position Pin .....                                                                          |
| 204267  | 14000 | " Release Lever .....                                                                           |
| 200688c | 11778 | " " " Position Screw .....                                                                      |
| 200309E | 12309 | " " " Screw .....                                                                               |
| 202075  | 12309 | " " Plunger .....                                                                               |
| 208489  | 14000 | " " Slide .....                                                                                 |
| 206608  | 14000 | " " " Spring .....                                                                              |
| 225708  | 14000 | " Spring .....                                                                                  |
| 201375J | 14000 | " Stud .....                                                                                    |
| 200397H | 12309 | " " Set Screw .....                                                                             |
| 201572B | 10881 | " Thumb Nut .....                                                                               |
| 204271  | 12309 | " Washer .....                                                                                  |
| 221223  | 11774 | Tension complete, Nos. 201375J, 201572B, 202075, 204271, 225708 and two 202402 .....            |
| 204273  | 14000 | Thread Controller Adjusting Collar with 200684H (for Presser Bar) ..                            |
| 200684H | 14000 | Thread Controller Adjusting Collar Screw .....                                                  |
| 204274  | 12309 | Thread Controller Plate .....                                                                   |
| 200577H | 12311 | " " " Screw ....                                                                                |
| 202098  | 12309 | " " Roller .....                                                                                |
| 204275  | 12309 | " " " Guard .....                                                                               |
| 202084  | 12309 | " " " Washer .....                                                                              |

| No.     | Plate | Name                                                                                                     |
|---------|-------|----------------------------------------------------------------------------------------------------------|
| 200300c | 12309 | Thread Controller Roller Screw ..                                                                        |
| 204276  | 12309 | " " Spring .....                                                                                         |
| 204333  | 12309 | " " " Guard .....                                                                                        |
| 200581H | 12309 | " " " " Screw ..                                                                                         |
| 204277  | 12309 | " " " Stop .....                                                                                         |
| 204278  | 12309 | " " " " Driving<br>Gear .....                                                                            |
| 200319c | 12309 | Thread Controller Spring Stop<br>Driving Gear Hinge Screw .....                                          |
| 200135E | 12309 | Thread Controller Spring Stop<br>Screw .....                                                             |
| 204279  | 12309 | Thread Controller Spring Stud with<br>204925 .....                                                       |
| 200355H | 14000 | Thread Controller Spring Stud Set<br>Screw .....                                                         |
| 204925  | 13335 | Thread Controller Spring Stud<br>Washer .....                                                            |
| 205987  | 12309 | Thread Controller complete, Nos.<br>200300c, 200581H, 202084, 202098,<br>204274, 204275 and 204333 ..... |
| 204280  | 12309 | Thread Controller and Spring com-<br>plete, Nos. 204276 and 205987 ..                                    |
| 202413  | 14000 | Thread Guide .....                                                                                       |
| 204329  | —     | " Oiler (felt) .....                                                                                     |
| 204330  | 12225 | " " Bracket with 204329 ..                                                                               |
| 200113F | 12225 | " " " Screw .....                                                                                        |
| 204281  | 12309 | " Retainer Guide Wire .....                                                                              |
| 202091  | 12309 | " " Sleeve .....                                                                                         |
| 202092  | 12309 | " " Spring .....                                                                                         |
| 204058  | 12309 | " " Stud .....                                                                                           |
| 200368H | 12309 | " " " Set Screw .....                                                                                    |
| 204059  | 12309 | Thread Retainer complete, Nos.<br>202091, 202092 and 204058 .....                                        |
| 221238  | 11774 | Throat Plate, 38 needle hole, for<br>needle sizes 23 and 24 .....                                        |
| 200577H | 12311 | Throat Plate Screw (2) .....                                                                             |

## MACHINE No. 51w100

### DROP FEED. ROLLER PRESSER

For Heavy Leather and Leggin Work

Same as No. 51w32 with the following exceptions:

| No.     | Plate | Name                                                                                                   |
|---------|-------|--------------------------------------------------------------------------------------------------------|
| *204290 | —     | Arm with 200439c, 202036 and<br>204705, in place of 221258 .....                                       |
| 213622  | 11561 | Arm Shaft, in place of 203202 ....                                                                     |
| *221203 | —     | Bed with 203248, 203249, two each<br>200362c, 200516E, 200840E and<br>202299, in place of 221201 ..... |
| 204294  | 13998 | Feed Driving Rock Shaft, in place<br>of 204199 .....                                                   |
| 221213  | —     | Feed Driving Rock Shaft 204294<br>with 200002E, 201522E and 213427,<br>in place of 213495 .....        |
| 202781  | 11561 | Foot Lifter Lifting Lever, in place<br>of 227307 .....                                                 |
| 227306  | —     | Foot Lifter Lifting Lever 202781<br>with 200262H, in place of 227479                                   |
| 213624  | 13998 | Hook Driving Shaft, in place of<br>203247 .....                                                        |

## ACCESSORIES

FOR MACHINE No. 51w32

| No.     | Plate | Name                                                                        |
|---------|-------|-----------------------------------------------------------------------------|
| 203470  | 13997 | Bobbin (5) .....                                                            |
| *225482 | —     | " Case Screw Driver Blade ..                                                |
| *225483 | —     | " " " " Handle ..                                                           |
| 225497  | 12153 | Bobbin Case Screw Driver complete, Nos. 225482 and 225483 ..                |
| 225487  | 11778 | Roller Presser Hinge Screw Nut Wrench .....                                 |
| 128 x 6 | —     | Needles, twist point, six, size 25 ..                                       |
| 225191  | —     | Drip Pan with four wood screws $\frac{1}{2}$ in., No. 5 .....               |
| 41400   | 12153 | Machine Rest Pin (wood) .....                                               |
| 120342  | 12153 | Oiler (copper plated) with 120343 ..                                        |
| 120343  | 12153 | " Spout, $3\frac{1}{2}$ in. long .....                                      |
| *225484 | —     | Screw Driver Blade .....                                                    |
| *225485 | —     | " " Handle .....                                                            |
| 225498  | 12153 | Screw Driver complete ( $7\frac{1}{4}$ in. long), Nos. 225484 and 225485 .. |
| 225554  | 12153 | Wrench (steel) .....                                                        |

### BOBBIN WINDER

Swing Automatic, Right Hand

|         |       |                                   |
|---------|-------|-----------------------------------|
| 225453  | 10884 | Frame with 202277 and 225438 ..   |
| 225454  | 10884 | " Hinge Pin .....                 |
| 202277  | —     | " Oil Packing (wick) .....        |
| 225438  | 10884 | " " Well Cap .....                |
| 225455  | 10884 | " Spring .....                    |
| 225456  | 10884 | " " Plunger .....                 |
| 202473  | 10885 | Pulley with 200380c .....         |
| 200380c | 14000 | " Set Screw .....                 |
| 225381  | 10884 | Spindle .....                     |
| 225444  | 10884 | Stop Latch .....                  |
| 200056e | 10884 | " " Screw .....                   |
| 225458  | 10884 | " " Thumb Lever .....             |
| 225459  | 10884 | " " " " Hinge Stud .....          |
| 225460  | 10884 | " " " " Joint Stud .....          |
| 202478  | 10884 | " " Trip Lever .....              |
| 200299H | 10884 | " " " " Hinge Screw .....         |
| 225461  | 10881 | Tension Bracket with 201499B .... |
| 200082D | 10881 | " " Screw .....                   |
| 228026  | 10884 | " " Washer .....                  |

| No.     | Plate | Name                                                                                                                                                                                                               |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2102    | 10881 | Tension Disc .....                                                                                                                                                                                                 |
| 202407  | 10881 | " Spring .....                                                                                                                                                                                                     |
| 201499B | 10881 | " Stud .....                                                                                                                                                                                                       |
| 201572B | 10881 | " " Thumb Nut .....                                                                                                                                                                                                |
| 225462  | 10881 | Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102 .....                                                                                                                            |
| 225433  | 10885 | Bobbin Winder and Tension Bracket Base .....                                                                                                                                                                       |
| 225382  | 10885 | Universal Bobbin Winder complete, Nos. 200056e, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458 to 225460, 225462, 228026 and two wood screws $\frac{3}{4}$ in., No. 13, R.H.B. |

### FOOT LIFTER

|        |       |                                                                                          |
|--------|-------|------------------------------------------------------------------------------------------|
| 227952 | 11561 | Foot Lifter Lever (left or right) with 227954 .....                                      |
| 227678 | 11561 | Foot Lifter Lever Chain, 48 in. long, with 202784 .....                                  |
| 227954 | 14000 | Foot Lifter Lever Chain Hook (lower) .....                                               |
| 202784 | 12388 | Foot Lifter Lever Chain Hook (upper) .....                                               |
| 225016 | 12388 | Foot Lifter Lever Hinge Pin .....                                                        |
| 227953 | 11561 | " " " Stand with two wood screws 1 in., No. 13 .....                                     |
| 227955 | 11561 | Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953 ..... |

(Other Foot Lifter parts are listed with parts of machine head.)

### MACHINE No. 51w100

Same as for No. 51w32 with the following exception:

|        |   |                                                                                          |
|--------|---|------------------------------------------------------------------------------------------|
| 225181 | — | Drip Pan (long) with four wood screws $\frac{1}{2}$ in., No. 5, in place of 225191 ..... |
|--------|---|------------------------------------------------------------------------------------------|

## ROLLER PRESSERS

| No.    | Plate | Name                                                                                                      |
|--------|-------|-----------------------------------------------------------------------------------------------------------|
| 201906 | 13999 | Roller Presser, $1\frac{1}{4}$ in. diam., $\frac{3}{8}$ in. face (fine), with 200548c and 201534u .....   |
| 201907 | 11767 | Roller Presser, $1\frac{1}{4}$ in. diam., $\frac{3}{8}$ in. face (fine), with 200548c and 201534u .....   |
| 201908 | 11767 | Roller Presser, $1\frac{1}{4}$ in. diam., $\frac{1}{2}$ in. face (fine), with 200548c and 201534u .....   |
| 201909 | 11767 | Roller Presser, $1\frac{1}{2}$ in. diam., $\frac{3}{8}$ in. face (coarse), with 200551c and 201534u ..... |
| 201910 | 11225 | Roller Presser, $1\frac{1}{2}$ in. diam., $\frac{1}{2}$ in. face (coarse), with 200551c and 201534u ..... |
| 201911 | 11767 | Roller Presser, 1 in. diam., $\frac{1}{2}$ in. face (coarse), with 200551c and 201534u .....              |
| 201914 | 13999 | Roller Presser, $\frac{5}{8}$ in. diam., $\frac{1}{2}$ in. face (coarse), with 200551c and 201534u .....  |
| 201915 | 11767 | Roller Presser, $\frac{5}{8}$ in. diam., $\frac{3}{8}$ in. face (coarse), with 200554c ....               |
| 201916 | 11767 | Roller Presser, $\frac{1}{2}$ in. diam., $\frac{1}{8}$ in. face (fine), with 200554c .....                |
| 202839 | 11767 | Roller Presser Arm .....                                                                                  |
| 208497 | —     | " " " .....                                                                                               |
| 204571 | —     | " " " .....                                                                                               |
| 204573 | —     | " " " .....                                                                                               |
| 204567 | 13999 | " " " 202839 with 201906 .....                                                                            |
| 204569 | 11767 | Roller Presser Arm 202839 with 201907 .....                                                               |
| 208498 | 12225 | Roller Presser Arm 208497 with 201910 .....                                                               |
| 204572 | 13999 | Roller Presser Arm 204571 with 201914 .....                                                               |
| 204574 | 11767 | Roller Presser Arm 204573 with 201916 .....                                                               |
| 202560 | 12225 | Roller Presser Arm Bracket (swing) .....                                                                  |
| 202838 | —     | Roller Presser Arm Bracket 202560 with 200096b and 204567 .....                                           |

| No.     | Plate | Name                                                                                            |
|---------|-------|-------------------------------------------------------------------------------------------------|
| 204436  | —     | Roller Presser Arm Bracket 202560 with 200096b and 204569 .....                                 |
| 208499  | —     | Roller Presser Arm Bracket 202560 with 200096b and 208498 .....                                 |
| 200675c | 12225 | Roller Presser Arm Bracket Position Screw Stud .....                                            |
| 202558  | 12225 | Roller Presser Arm Bracket Spring                                                               |
| 202559  | 12225 | " " " " " " Stop .....                                                                          |
| 200141f | 12225 | Roller Presser Arm Bracket Spring Stop Screw .....                                              |
| 200096b | 12225 | Roller Presser Arm Screw .....                                                                  |
| 204495  | 12225 | " " Bar .....                                                                                   |
| 200554c | 11767 | " " Hinge Screw .....                                                                           |
| 200551c | 12225 | " " " " " " .....                                                                               |
| 200548c | 13999 | " " " " " " .....                                                                               |
| 201534u | 12225 | " " " " " Nut ....                                                                              |
| 204437  | —     | Roller Presser and Bar complete, Nos. 200675c, 202558, 202559, 204436, 204495 and two 200141f.. |
| 204496  | —     | Roller Presser and Bar complete, Nos. 200675c, 202558, 202559, 202838, 204495 and two 200141f.. |
| 204576  | —     | Roller Presser and Bar complete, Nos. 200675c, 202558, 202559, 204495, 208499 and two 200141f.. |

## WORK PLATE PLATFORM

| No.     | Plate | Name                                                                                             |
|---------|-------|--------------------------------------------------------------------------------------------------|
| 213855  | 11772 | Work Plate .....                                                                                 |
| 200019e | 14000 | " " Arm Screw .....                                                                              |
| 202622  | 11763 | " " " Washer .....                                                                               |
| 213856  | 11772 | " " Bracket .....                                                                                |
| 200189c | 14000 | " " " Screw .....                                                                                |
| 200189c | 14000 | " " " Screw .....                                                                                |
| 213857  | 11772 | " " Slide (back) .....                                                                           |
| 203301  | 11772 | " " " (front) .....                                                                              |
| 213858  | 11772 | Work Plate complete, Nos. 200019e,<br>202622, 203301, 213855 to 213857<br>and four 200189c ..... |

## NUMERICAL LIST OF PARTS

FOR

## MACHINES

**Nos. 51w32 and 51w100**

### WOOD BASE (FLAT)

|        |       |                                                                                                   |
|--------|-------|---------------------------------------------------------------------------------------------------|
| 227493 | 12153 | Bed Hinge Plate 202259 with two<br>wood screws $\frac{3}{4}$ in., No. 12 .....                    |
| 225589 | ---   | Machine Cushion (leather) .....                                                                   |
| 227902 | ---   | Wood Base with two 227493, four<br>each 225589 and wood screws $\frac{1}{2}$<br>in., No. 10 ..... |

### WOOD BASE (OBLIQUE)

|        |     |                                                                                                   |
|--------|-----|---------------------------------------------------------------------------------------------------|
| 227903 | --- | Wood Base with two 227493, four<br>225589 and nine wood screws $\frac{1}{2}$<br>in., No. 10 ..... |
|--------|-----|---------------------------------------------------------------------------------------------------|

## NUMERICAL LIST OF PARTS

| No.     | Plate | Name                                                                                    |
|---------|-------|-----------------------------------------------------------------------------------------|
| 2102    | 10881 | Bobbin Winder Tension Disc, for<br>225162 .....                                         |
| 10554   | 13991 | Arm Position Pin .....                                                                  |
| 41400   | 12152 | Machine Rest Pin (wood) .....                                                           |
| 120342  | 12153 | Offer (copper plated) with 120343                                                       |
| 120343  | 12153 | " Spout, 31 in. long, for 120342                                                        |
| 200002e | 13335 | Feed Driving Cam Fork Lever Con-<br>nection Hinge Screw, for 213495<br>and 221213 ..... |
| 200008e | 11775 | Feed Dog Lever Post Support<br>Screw .....                                              |
| 200008e | 11775 | Hook Post Screw .....                                                                   |
| 200010e | 11763 | Arm Base Screw .....                                                                    |
| 200019e | 14009 | Work Plate Arm Screw, for 213858                                                        |
| 200024e | 11763 | Feed Dog Lever Post Screw .....                                                         |
| 200027e | 13335 | " Lifting Cam Fork Pinch Screw,<br>for 201202 .....                                     |
| 200031e | 12311 | Feed Driving Cam Fork Lever Con-<br>nection Clamp Pinch Screw, for<br>204194 .....      |
| 200042e | 12311 | Take up Lever Bearing Screw, for<br>204266 .....                                        |
| 200043e | 12311 | Feed Driving Cam Fork Lever<br>Shaft Sleeve Set Screw .....                             |
| 200043e | 12311 | Feed Driving Rock Shaft Center<br>Set Screw .....                                       |
| 200043e | 12311 | Feed Lifting Rock Shaft Center Set<br>Screw .....                                       |
| 200045e | 13335 | Feed Lifting Cam Screw, for 213157                                                      |
| 200053e | 12311 | Face Plate Screw .....                                                                  |
| 200054e | 13335 | Arm Shaft Connection Screw, for<br>213432 .....                                         |
| 200054e | 13335 | Feed Dog Lever Post Support<br>Screw, for 221210 .....                                  |
| 200056e | 10881 | Bobbin Winder Stop Latch Screw,<br>for 225382 .....                                     |
| 200062e | 12311 | Balance Wheel Adjusting Screw, ..                                                       |
| 200072e | 12371 | Needle Bar Connecting Stud Pinch<br>Screw for 204249 .....                              |
| 200076e | 13997 | Bobbin Case Lever Driving Block<br>Screw for 221219 .....                               |
| 200079e | 12311 | Spool Holder Wire Hinge Screw,<br>for 204297 .....                                      |

| No.     | Plate | Name                                                                              |
|---------|-------|-----------------------------------------------------------------------------------|
| 200082D | 10881 | Bobbin Winder Tension Bracket Screw, for 225382 .....                             |
| 200086C | 10441 | Presser Bar Lifting Bracket Pinch Screw, for 204253 .....                         |
| 200096D | 12225 | Roller Presser Arm Screw, for 202838, 204436 and 208499 .....                     |
| 200098E | 13335 | Feed Dog Screw, for 203609 .....                                                  |
| 200098F | 13335 | " Regulating Handle Adjustable Stop Screw, for 204207 .....                       |
| 200098F | 13335 | Feed Regulating Handle Shaft Crank Set Screw, for 204211 ...                      |
| 200113F | 12225 | Feed Driving Cam Fork Lever Shaft Collar Set Screw, for 204197                    |
| 200113F | 12225 | Foot Lifter Lifting Lever Rod Spring Collar Set Screw, for 227227 .....           |
| 200113F | 12225 | Thread Oiler Bracket Screw, for 221205 .....                                      |
| 200125F | 12374 | Needle Set Screw, for 204247 .....                                                |
| 200135E | 12309 | Thread Controller Spring Stop Screw, for 221205 .....                             |
| 200141F | 12225 | Roller Presser Arm Bracket Spring Stop Screw, for 204437, 204496 and 204576 ..... |
| 200159F | 11778 | Feed Dog Lever Post Cover (front) Clamp Screw, for 221219 .....                   |
| 200175D | 13999 | Needle Bar Thread Guide Screw, for 204247 .....                                   |
| 200189C | 14000 | Work Plate Bracket Screw, for 213858 .....                                        |
| 200189C | 14000 | Work Plate Screw, for 213858 ....                                                 |
| 200214E | 13335 | Feed Bar Hinge Screw, for 213425                                                  |
| 200243E | 13335 | " Lifting Rock Shaft Slide Block Hinge Screw, for 203238 .....                    |
| 200262H | 11763 | Foot Lifter Lifting Lever Hinge Screw, for 227306 and 227479 ...                  |
| 200263F | 11763 | Feed Dog Lever Hinge Screw ....                                                   |
| 200265E | 11763 | " " " Slide Block Hinge Screw, for 221210 .....                                   |
| 200271E | 12311 | Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)                       |
| 200278H | 12311 | Arm Cap Screw .....                                                               |
| 200291E | 13335 | Feed Regulating Handle Shaft Crank Link Hinge Screw (upper), for 213902 .....     |
| 200299H | 10884 | Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 225382..                     |
| 200300C | 12309 | Thread Controller Roller Screw, for 205987 .....                                  |

| No.     | Plate | Name                                                                     |
|---------|-------|--------------------------------------------------------------------------|
| 200309E | 12309 | Tension Release Lever Screw, for 221205 .....                            |
| 200319C | 12309 | Thread Controller Spring Stop Driving Gear Hinge Screw, for 221205 ..... |
| 200328C | 12311 | Balance Wheel Position Screw, for 204805 .....                           |
| 200335C | 12311 | Balance Wheel Set Screw, for 204805 .....                                |
| 200335C | 12311 | Take-up Cam Set Screw, for 213006                                        |
| 200355H | 14000 | Thread Controller Spring Stud Set Screw, for 204184 .....                |
| 200362C | 10441 | Feed Dog Lever Adjusting Screw, for 221211 .....                         |
| 200362C | 10441 | Feed Regulating Handle Shaft Sleeve Set Screw .....                      |
| 200362C | 10441 | Hook Counter Shaft Driving Gear Set Screw, for 203245 .....              |
| 200362C | 10441 | Hook Driving Shaft Bushing Set Screw, for 221201 and 221203 ...          |
| 200362C | 10441 | Presser Bar Lifting Bracket Position Guide Set Screw .....               |
| 200368H | 12309 | Thread Retainer Stud Set Screw, for 204184 .....                         |
| 200380C | 14000 | Bobbin Winder Pulley Set Screw, for 202473 .....                         |
| 200382C | 13997 | Feed Driving Cam Set Screw, for 213428 .....                             |
| 200383C | 12311 | Feed Driving Rock Shaft Crank Set Screw, for 221508 .....                |
| 200383C | 12311 | Hook Bevel Gear Set Screw, for 203242 .....                              |
| 200383C | 12311 | Hook Bevel Pinion Set Screw, for 203242 .....                            |
| 200383C | 12311 | Hook Counter Shaft Gear Set Screw, for 203246 .....                      |
| 200383C | 12311 | Take-up Cam Position Screw Check Screw, for 213006 .....                 |
| 200393C | 12374 | Hook Counter Shaft Collar Set Screw, for 203244 .....                    |
| 200393C | 12374 | Hook Driving Shaft Collar Set Screw, for 213141 .....                    |
| 200397H | 12309 | Face Plate Thread Guide Set Screw, for 204184 .....                      |
| 200397H | 12309 | Tension Stud Set Screw .....                                             |
| 200430C | 12311 | Take-up Cam Position Screw, for 213006 .....                             |
| 200437C | 12311 | Feed Driving Cam Position Screw, for 213428 .....                        |

| No.     | Plate | Name                                                                                |
|---------|-------|-------------------------------------------------------------------------------------|
| 200439c | 12311 | Arm Shaft Bushing Position Screw, for 204290 and 221258 .....                       |
| 200439c | 12311 | Hook Counter Shaft Driving Gear Position Screw, for 203245 .....                    |
| 200491u | 10441 | Presser Bar Thumb Screw (pressure regulating) .....                                 |
| 200504E | 13999 | Needle Bar Screw Bushing (lower)                                                    |
| 200504E | 13999 | Presser Bar Screw Bushing (lower)                                                   |
| 200516E | 12311 | Hook Driving Shaft Bearing Screw, for 221201 and 221203 .....                       |
| 200530c | 11778 | Foot Lifter Lifting Lever Rod Clamp Set Screw, for 204126 ...                       |
| 200548c | 13999 | Roller Presser Hinge Screw, for 201906 to 201908 .....                              |
| 200550c | 10441 | Presser Bar Lifter Hinge Screw ..                                                   |
| 200551c | 12225 | Roller Presser Hinge Screw, for 201909 to 201911 and 201914 ....                    |
| 200554c | 11767 | Roller Presser Hinge Screw, for 201915 and 201916 .....                             |
| 200555u | 13997 | Hook Socket Screw, for 221219 ..                                                    |
| 200570E | 12311 | Bed Hinge Connection Screw ....                                                     |
| 200575u | 12311 | Spool Holder Base Screw .....                                                       |
| 200577u | 12311 | Thread Controller Plate Screw, for 221205 .....                                     |
| 200577u | 12311 | Throat Plate Screw .....                                                            |
| 200578u | 11763 | Feed Dog Lever Post Cover (side) Screw, for 221210 .....                            |
| 200581u | 12309 | Thread Controller Spring Guard Screw, for 205987 .....                              |
| 200583u | 11763 | Feed Dog Lever Post Cover (back or front) Screw, for 221219 ....                    |
| 200594c | 13997 | Bobbin Case Tension Spring Screw, for 203500 .....                                  |
| 200658c | 13997 | Needle Bar Connecting Link Hinge Screw Stud, for 213006 .....                       |
| 200668c | 13335 | Feed Driving Cam Fork Lever Connection Clamp Screw Stud, for 213427 .....           |
| 200675c | 12225 | Roller Presser Arm Bracket Position Screw Stud, for 204437, 204496 and 204576 ..... |
| 200684u | 14000 | Thread Controller Adjusting Collar Screw, for 204273 .....                          |
| 200688c | 11778 | Tension Release Lever Position Screw, for 204184 .....                              |
| 200840E | 12311 | Hook Counter Shaft Oil Packing (wick) Stop Screw, for 221201 and 221203 .....       |
| 200963E | 12311 | Arm Screw .....                                                                     |

| No.     | Plate | Name                                                                                                                 |
|---------|-------|----------------------------------------------------------------------------------------------------------------------|
| 200984c | 13997 | Bobbin Case Tension Spring Regulating Screw, for 203500 .....                                                        |
| 201253F | 11778 | Hook Gib Screw, for 221216 .....                                                                                     |
| 201272c | 13335 | Bobbin Case Lever Hinge Screw, for 221219 .....                                                                      |
| 201375J | 14000 | Tension Stud, for 221223 .....                                                                                       |
| 201376F | 11778 | Hook Gib Hinge Screw, for 221216                                                                                     |
| 201499B | 10881 | Bobbin Winder Tension Stud, for 225461 .....                                                                         |
| 201519E | 13997 | Needle Bar Connecting Link Hinge Screw Stud Nut, for 213006 ....                                                     |
| 201522E | 13335 | Feed Driving Cam Fork Lever Connection Hinge Screw Nut, for 213495 and 221213 .....                                  |
| 201524E | 13335 | Feed Dog Lever Adjusting Screw Check Nut, for 221211 .....                                                           |
| 201524E | 13335 | Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut ...                                                           |
| 201525E | 13335 | Feed Bar Hinge Screw Nut, for 213425 .....                                                                           |
| 201525E | 13335 | Feed Dog Lever Slide Block Hinge Screw Nut, for 221210 .....                                                         |
| 201525E | 13335 | Feed Driving Cam Fork Lever Connection Clamp Screw Stud Nut, for 213427 .....                                        |
| 201528D | 11763 | Feed Dog Lever Hinge Screw Nut                                                                                       |
| 201531E | 12374 | " Lifting Rock Shaft Slide Block Hinge Screw Nut, for 203238 .....                                                   |
| 201534u | 12225 | Roller Presser Hinge Screw Nut, for 201906 to 201911 and 201914..                                                    |
| 201572B | 10881 | Bobbin Winder Tension Stud Thumb Nut, for 225462 .....                                                               |
| 201572B | 10881 | Tension Thumb Nut, for 221223 ..                                                                                     |
| 201816  | 13999 | Take-up Lever Roller, for 204266 ..                                                                                  |
| 201906  | 13999 | Roller Presser, 1 $\frac{1}{2}$ in. diam., $\frac{3}{8}$ in. face (fine), with 200548c and 201534u, for 204567 ..... |
| 201907  | 11767 | Roller Presser, 1 $\frac{1}{2}$ in. diam., $\frac{3}{8}$ in. face (fine), with 200548c and 201534u, for 204569 ..... |
| 201908  | 11767 | Roller Presser, 1 $\frac{1}{2}$ in. diam., $\frac{1}{4}$ in. face (fine), with 200548c and 201534u .....             |
| 201909  | 11767 | Roller Presser, $\frac{3}{4}$ in. diam., $\frac{3}{8}$ in. face (coarse) with 200551c and 201534u .....              |
| 201910  | 12225 | Roller Presser, $\frac{3}{4}$ in. diam., $\frac{1}{4}$ in. face (coarse) with 200551c and 201534u, for 208498 .....  |

| No.     | Plate | Name                                                                                                                |
|---------|-------|---------------------------------------------------------------------------------------------------------------------|
| 201911  | 11767 | Roller Presser, 1 in. diam., $\frac{1}{2}$ in. face (coarse) with 200551c and 201534n .....                         |
| 201914  | 13999 | Roller Presser, $\frac{3}{4}$ in. diam., $\frac{1}{2}$ in. face (coarse) with 200551c and 201534n, for 204572 ..... |
| 201915  | 11767 | Roller Presser, $\frac{3}{4}$ in. diam., $\frac{3}{4}$ in. face (coarse) with 200551c .....                         |
| 201916  | 11767 | Roller Presser, $\frac{1}{2}$ in. diam., $\frac{1}{4}$ in. face (fine), with 200551c, for 204574 .....              |
| 202005  | 12374 | Arm Base Screw Washer .....                                                                                         |
| 202005  | 12374 | " Screw Washer .....                                                                                                |
| 202036  | 13997 | Feed Regulating Handle Stop Pin, for 204290 and 221258 .....                                                        |
| *202056 | ----- | Bobbin Case Latch Pin, for 203500 .....                                                                             |
| 202068  | 12153 | Spool Holder Base, for 201297 .....                                                                                 |
| 202075  | 12309 | Tension Release Plunger, for 221223 .....                                                                           |
| 202084  | 12309 | Thread Controller Roller Guard Washer, for 205987 .....                                                             |
| 202090  | 12309 | Tension Disc Position Pin, for 204184 .....                                                                         |
| 202091  | 12309 | Thread Retainer Sleeve, for 204059 .....                                                                            |
| 202092  | 12309 | " " Spring, for 204059 .....                                                                                        |
| 202098  | 12309 | " Controller Roller, for 205987 .....                                                                               |
| 202126  | 12374 | Feed Lifting Cam Position Pin, for 213007 .....                                                                     |
| 202126  | 12374 | Hook Driving Shaft Bearing Position Pin .....                                                                       |
| 202248  | 13997 | Arm Cap Screw Washer .....                                                                                          |
| 202258  | 12153 | Bed Hinge Connection .....                                                                                          |
| 202276  | 12374 | Feed Lifting Rock Shaft Slide Block, for 203238 .....                                                               |
| 202277  | ----- | Bobbin Winder Frame Oil Packing (wick), for 225453 .....                                                            |
| 202277  | ----- | Needle Bar Connecting Stud Oil Packing (wick), for 204249 .....                                                     |
| 202299  | ----- | Arm Shaft Oil Packing (wick) .....                                                                                  |
| 202299  | ----- | Hook Counter Shaft Oil Packing (wick), for 221201 and 221203 .....                                                  |
| 202299  | ----- | Hook Driving Shaft Bearing Oil Packing (wick), for 203248 .....                                                     |
| 202299  | ----- | Hook Driving Shaft Bushing Oil Packing (wick), for 221201 and 221203 .....                                          |
| 202299  | ----- | Hook Post Oil Packing (wick), for 221219 .....                                                                      |
| 202302  | 11778 | Foot Lifter Lifting Lever Rod Cotter Pin, for 227475 .....                                                          |

| No.    | Plate | Name                                                                                  |
|--------|-------|---------------------------------------------------------------------------------------|
| 202305 | 13335 | Feed Driving Rock Shaft Center..                                                      |
| 202305 | 13335 | " Lifting Rock Shaft Center..                                                         |
| 202402 | 12309 | Tension Disc, for 221223 .....                                                        |
| 202407 | 10881 | Bobbin Winder Tension Spring, for 225462 .....                                        |
| 202413 | 14000 | Thread Guide .....                                                                    |
| 202473 | 10885 | Bobbin Winder Pulley with 200380c, for 225382 .....                                   |
| 202478 | 10884 | Bobbin Winder Stop Latch Trip Lever, for 225382 .....                                 |
| 202558 | 12225 | Roller Presser Arm Bracket Spring, for 204437, 204496 and 204576 ..                   |
| 202559 | 12225 | Roller Presser Arm Bracket Spring Stop, for 204437, 204496 and 204576 .....           |
| 202560 | 12225 | Roller Presser Arm Bracket (swing), for 202838, 204436 and 208499 .....               |
| 202622 | 11763 | Feed Regulating Handle Shaft Sleeve Washer, for 204207 .....                          |
| 202622 | 11763 | Work Plate Arm Screw Washer, for 213858 .....                                         |
| 202781 | 11561 | Foot Lifter Lifting Lever, for 227306 .....                                           |
| 202784 | 12388 | " " Lever Chain Hook (upper), for 227678 .....                                        |
| 202838 | ----- | Roller Presser Arm Bracket 202560 with 200096b and 204567, for 204196 .....           |
| 202839 | 11767 | Roller Presser Arm, for 204567 and 204569 .....                                       |
| 203172 | 13999 | Take-up Cam Friction Washer .....                                                     |
| 203202 | 11561 | Arm Shaft, for Machine No. 51w32 .....                                                |
| 203214 | 13997 | Bobbin Case Tension Spring, for 203500 .....                                          |
| 203216 | ----- | Bobbin Case Washer (cloth), for 203500 .....                                          |
| 203238 | 12374 | Feed Lifting Rock Shaft Slide Block 202276 with 200243c and 201531c, for 203315 ..... |
| 203242 | 12344 | Hook Bevel Gear, 24 teeth, with two 200383c, for 221219 .....                         |
| 203242 | 12344 | Hook Bevel Pinion, 24 teeth, with two 200383c .....                                   |
| 203244 | 12374 | Hook Counter Shaft Collar with two 200393c .....                                      |
| 203245 | 12344 | Hook Counter Shaft Driving Gear, 44 teeth, with 200362c and 200439c, for 213157 ..... |
| 203246 | 12344 | Hook Counter Shaft Gear, 22 teeth, with two 200383c .....                             |

| No.     | Plate | Name                                                                                                                     |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------|
| 203247  | 13998 | Hook Driving Shaft, for Machine No. 51w32 .....                                                                          |
| 203248  | 11562 | Hook Driving Shaft Bearing with 202299, for 221201 and 221203 ..                                                         |
| 203249  | 12344 | Hook Driving Shaft Bushing (eccentric), for 221201 and 221203 ...                                                        |
| 203251  | 13997 | Hook Gib, for 221216 .....                                                                                               |
| 203301  | 11772 | Work Plate Slide (front), for 213858                                                                                     |
| 203305  | 11762 | Feed Lifting Rock Shaft, for 203315                                                                                      |
| 203306  | 11562 | Hook Counter Shaft .....                                                                                                 |
| 203315  | 11762 | Feed Lifting Rock Shaft 203305 with 203238 .....                                                                         |
| 203470  | 13997 | Bobbin .....                                                                                                             |
| 203473  | 13997 | " Case Latch Plunger, for 203500 .....                                                                                   |
| 203474  | 13997 | Bobbin Case Latch Spring, for 203500 .....                                                                               |
| *203498 | —     | Bobbin Case, for 203500 .....                                                                                            |
| 203500  | 13335 | Bobbin Case complete, Nos. 200594c, 200984c, 202056, 203214, 203216, 203473, 203474, 203498 and 203648, for 221217 ..... |
| 203609  | 11762 | Feed Dog Lever with 200098c, for 221210 .....                                                                            |
| 203610  | 11763 | Feed Dog Lever Slide Block, for 221210 .....                                                                             |
| 203637  | 11763 | Feed Dog Lever Post Support Screw Washer .....                                                                           |
| 203637  | 11763 | Hook Post Screw Washer .....                                                                                             |
| 203648  | 13997 | Bobbin Case Latch, for 203500 ...                                                                                        |
| 204058  | 12309 | Thread Retainer Stud, for 204059..                                                                                       |
| 204059  | 12309 | Thread Retainer complete, Nos. 202091, 202092 and 204058, for 221205 .....                                               |
| 204126  | 11778 | Foot Lifter Lifting Lever Rod Clamp with two 200530c, for 227576 .....                                                   |
| 204163  | 12344 | Arm Cap .....                                                                                                            |
| 204184  | 11561 | Face Plate with 200355u, 200368u, 200688c, 202090, 204185, 204281 and two 200397u, for 221205 ....                       |
| 204185  | 13997 | Face Plate Thread Guide, for 204184                                                                                      |
| 204194  | 11763 | Feed Driving Cam Fork Lever Connection Clamp with 200031c, for 213693 .....                                              |
| *204195 | —     | Feed Driving Cam Fork Lever Shaft, for 213429 .....                                                                      |
| 204196  | 13335 | Feed Driving Cam Fork Lever Shaft Sleeve (split) .....                                                                   |

| No.                               | Plate | Name                                                                                  |
|-----------------------------------|-------|---------------------------------------------------------------------------------------|
| 204197                            | 11763 | Feed Driving Cam Fork Lever Shaft Collar with 200113f .....                           |
| 204199                            | 13998 | Feed Driving Rock Shaft, for 213495                                                   |
| 204202                            | 12374 | " Lifting Cam Fork with 200027f                                                       |
| 204206                            | 13335 | " Regulating Handle, for 204207                                                       |
| 204207                            | —     | " " " 204206 with 200098f, 202622, 204208 to 204210, 204213 and 204925, for 213902 .. |
| Nos. 204208 to 204210, for 204207 |       |                                                                                       |
| 204208                            | 13335 | Feed Regulating Handle Adjustable Stop .....                                          |
| 204209                            | 13335 | Feed Regulating Handle Position Pin .....                                             |
| 204210                            | 11763 | Feed Regulating Handle Shaft                                                          |
| 204211                            | 11763 | " " " " Crank with 200098f, for 213902..                                              |
| 204213                            | 13335 | Feed Regulating Handle Shaft Sleeve (split), for 204207 .....                         |
| 204235                            | 13997 | Arm Base Position Pin .....                                                           |
| 204247                            | 11562 | Needle Bar 208613 with 200125f, 200175b and 204250 .....                              |
| 204248                            | 13997 | Needle Bar Connecting Link .....                                                      |
| 204249                            | 12374 | " " " Stud with 200072c and 202277 .....                                              |
| 204250                            | 13999 | Needle Bar Thread Guide, for 204247 .....                                             |
| 204252                            | 10441 | Presser Bar Lifter .....                                                              |
| 204253                            | 10441 | " " Lifting Bracket with 200086c .....                                                |
| 204254                            | 10441 | Presser Bar Lifting Bracket Position Guide .....                                      |
| 204258                            | 13999 | Presser Bar Spring .....                                                              |
| 204262                            | 13999 | Take-up Lever, for 206556 .....                                                       |
| 204263                            | 13999 | " " Bearing with 204264, for 206556 .....                                             |
| 204264                            | 13999 | Take-up Lever Bearing Position Pin, for 204263 .....                                  |
| 204266                            | -     | Take-up Lever complete, Nos. 200042f, 201816 and 206556 .....                         |
| 204267                            | 14000 | Tension Release Lever, for 221205                                                     |
| 204271                            | 12309 | " Washer, for 221223 .....                                                            |
| 204273                            | 14000 | Thread Controller Adjusting Collar with 200684u (for Presser Bar)..                   |
| 204274                            | 12309 | Thread Controller Plate, for 205987                                                   |
| 204275                            | 12309 | " " Roller Guard, for 205987 .....                                                    |
| 204276                            | 12309 | Thread Controller Spring, for 204280                                                  |

Nos. 204277 to 204280, for 221205

| No.     | Plate | Name                                                                                                   |
|---------|-------|--------------------------------------------------------------------------------------------------------|
| 204277  | 12309 | Thread Controller Spring Stop ...                                                                      |
| 204278  | 12309 | " " " " Driv-<br>ing Gear .....                                                                        |
| 204279  | 12309 | Thread Controller Spring Stud with<br>204925 .....                                                     |
| 204280  | 12309 | Thread Controller and Spring com-<br>plete, Nos. 204276 and 205987 ...                                 |
| 204281  | 12309 | Thread Retainer Guide Wire, for<br>204184 .....                                                        |
| *204290 | -     | Arm with 200439c, 202036 and<br>204705, for Machine No. 51w100...                                      |
| 204293  | 12374 | Feed Driving Cam Fork Lever<br>Shaft Position Pin, for 213429 ..                                       |
| 204294  | 13998 | Feed Driving Rock Shaft, for 221213                                                                    |
| 204296  | 12153 | Spool Holder Wire, for 204297 ....                                                                     |
| 204297  | 12153 | Spool Holder complete, Nos.<br>200079u, 202068 and 204296 ....                                         |
| 204326  | -     | Needle Bar Packing Cord .....                                                                          |
| 204327  | -     | Presser Bar Packing Washer (felt)                                                                      |
| 204329  | -     | Thread Oiler (felt), for 204330 ...                                                                    |
| 204330  | 12225 | " " Bracket with 204329,<br>for 221205 .....                                                           |
| 204333  | 12309 | Thread Controller Spring Guard,<br>for 205987 .....                                                    |
| 204436  | ----- | Roller Presser Arm Bracket 202560<br>with 200096d and 204369, for<br>204437 .....                      |
| 204437  | -     | Roller Presser and Bar complete,<br>Nos. 200675c, 202558, 202559,<br>204436, 204495 and two 200141e    |
| 204495  | 12225 | Roller Presser Bar, for 204437,<br>204496 and 204576 .....                                             |
| 204496  | -     | Roller Presser and Bar complete,<br>Nos. 200675c, 202558, 202559,<br>202838, 204495 and two 200141e... |
| 204567  | 13999 | Roller Presser Arm 202839 with<br>201906, for 202838 .....                                             |
| 204569  | 11767 | Roller Presser Arm 202839 with<br>201907, for 204436 .....                                             |
| 204571  | -     | Roller Presser Arm, for 204572 ...                                                                     |
| 204572  | 13999 | " " " 204571 with<br>201914 .....                                                                      |
| 204573  | -     | Roller Presser Arm, for 204574 ...                                                                     |
| 204574  | 11767 | " " " 204573 with<br>201916 .....                                                                      |
| 204576  | -     | Roller Presser and Bar complete,<br>Nos. 200675c, 202558, 202559,<br>204495, 208499 and two 200141e... |

| No.     | Plate | Name                                                                                                                    |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------|
| 204705  | 11562 | Arm Shaft Bushing (front), for<br>204290 and 221258 .....                                                               |
| 204805  | 11561 | Balance Wheel, 5½ in. diam. (belt<br>groove 2¾ in. diam.), with 200328c<br>and 200335c .....                            |
| 204925  | 13335 | Feed Regulating Handle Adjustable<br>Stop Screw Washer, for 204297...                                                   |
| 204925  | 13335 | Thread Controller Spring Stud<br>Washer, for 204279 .....                                                               |
| 205987  | 12309 | Thread Controller complete, Nos.<br>200300c, 200581u, 202084, 202098,<br>204274, 204275 and 204333, for<br>204280 ..... |
| 206556  | -     | Take up Lever 204262 with 204263,<br>for 204266 .....                                                                   |
| 206608  | 14000 | Tension Release Slide Spring ....                                                                                       |
| 206628  | 12388 | Foot Lifter Lifting Lever Rod<br>Spring, for 227273 .....                                                               |
| 208489  | 14000 | Tension Release Slide .....                                                                                             |
| 208497  | -     | Roller Presser Arm, for 208498 ..                                                                                       |
| 208498  | 12225 | " " " 208497 with<br>201910, for 208499 .....                                                                           |
| 208499  | -     | Roller Presser Arm Bracket 202560<br>with 200096d and 208498, for<br>204576 .....                                       |
| 208613  | -     | Needle Bar (hollow), for 204247 ..                                                                                      |
| 213606  | 11778 | Take-up Cam with 200335c, 200383c,<br>200430c, 200658c and 201519c ...                                                  |
| 213007  | 11763 | Feed Lifting Cam with 202126, for<br>213157 .....                                                                       |
| 213141  | 11778 | Hook Driving Shaft Collar with two<br>200393c .....                                                                     |
| 213157  | -     | Hook Counter Shaft Driving Gear<br>203245 with 200045e and 213007...                                                    |
| 213425  | -     | Feed Bar 213426 with 200214e,<br>201525e and 221508 .....                                                               |
| 213426  | 11762 | Feed Bar, for 213425 .....                                                                                              |
| 213427  | 11762 | " Driving Cam Fork Lever Con-<br>nection with 200668c and 204525e,<br>for 213495 and 221213 .....                       |
| 213428  | 11763 | Feed Driving Cam with 200382c and<br>200437c .....                                                                      |
| 213429  | 11762 | Feed Driving Cam Fork Lever with<br>204195 and 204293, for 213693 ..                                                    |
| 213432  | 11561 | Arm Shaft Connection with four<br>200054e .....                                                                         |
| 213433  | 11762 | Feed Regulating Handle Shaft<br>Crank Link, for 213902 .....                                                            |
| *213434 | ----- | Arm Base .....                                                                                                          |
| 213435  | 13999 | Needle Bar Guard .....                                                                                                  |

| No.     | Plate | Name                                                                                                                                              |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 213495  |       | Feed Driving Rock Shaft 204199<br>with 200002e, 201522e and 213427,<br>for Machine No. 51w32 .....                                                |
| 213622  | 11561 | Arm Shaft, for Machine No. 51w100                                                                                                                 |
| 213624  | 13998 | Hook Driving Shaft, for Machine<br>No. 51w100 .....                                                                                               |
| 213693  | 11762 | Feed Driving Cam Fork Lever com-<br>plete, Nos. 204194 and 213429 ..                                                                              |
|         |       | Nos. 213855 to 213857, for 213858                                                                                                                 |
| 213855  | 11772 | Work Plate .....                                                                                                                                  |
| 213856  | 11772 | " " Bracket .....                                                                                                                                 |
| 213857  | 11772 | " " Slide (back) .....                                                                                                                            |
| 213858  | 11772 | Work Plate complete, Nos. 200019e,<br>202622, 203301, 213855 to 213857<br>and four 200489c .....                                                  |
| 213902  |       | Feed Regulating Handle complete,<br>Nos. 200291e, 204207, 204211 and<br>213433 .....                                                              |
| *221201 |       | Bed with 203248, 203249, two each<br>200362c, 200516e, 200840e and<br>202299, for Machine No. 51w32 ..                                            |
| *221203 |       | Bed with 203248, 203249, two each<br>2000362c, 200516e, 200840e and<br>202299, for Machine No. 51w100 ..                                          |
| 221205  |       | Face Plate complete, Nos. 200113e,<br>200135e, 200309e, 200319e, 200577e,<br>204059, 204184, 204267, 204277 to<br>204280, 204330 and 221223 ..... |
| 221206  | 11775 | Feed Dog Lever Post, for 221210 ..                                                                                                                |
| 221209  | 11562 | " " " " Cover (back),<br>for 221219 .....                                                                                                         |
| 221210  |       | Feed Dog Lever Post 221206 with<br>200265e, 201525e, 203609, 203610,<br>221211, 221212, four each 200054e<br>and 200578e, for 221220 .....        |
| 221211  | 11562 | Feed Dog Lever Post Cover (side)<br>with 200362c and 201524e, for<br>221210 .....                                                                 |
| 221212  | 11562 | Feed Dog Lever Post Support, for<br>221210 .....                                                                                                  |
| 221213  |       | Feed Driving Rock Shaft 204294<br>with 200002e, 201522e and 213427,<br>for Machine No. 51w100 .....                                               |
| *221214 |       | Hook (sewing), for 221216 .....                                                                                                                   |
| 221215  | 11762 | " Post Slide, for 221219 .....                                                                                                                    |
| 221216  | 13335 | " 221214 with 201253e, 201376e<br>and 203251, for 221217 .....                                                                                    |

| No.     | Plate | Name                                                                                                                                                                                                                              |
|---------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 221217  | 11774 | Hook and Bobbin Case complete,<br>Nos. 203500 and 221216, for 221219                                                                                                                                                              |
| 221218  | 11775 | Hook Post, for 221219 .....                                                                                                                                                                                                       |
| 221219  |       | " " 221218 with 200159e,<br>200555e, 201272c, 202299, 203242,<br>221209, 221215, 221217, 221221,<br>221222, 221260, 234065, 234079,<br>two 200076e and eight 200583e,<br>for 221220 .....                                         |
| 221220  |       | Hook Post complete, Nos. 221210<br>and 221219 .....                                                                                                                                                                               |
| 221221  | 11775 | Hook Socket, for 221219 .....                                                                                                                                                                                                     |
| 221222  | 11774 | " Washer, for 221219 .....                                                                                                                                                                                                        |
| 221223  | 11774 | Tension complete, Nos. 201375a,<br>201572e, 202075, 204271, 225708<br>and two 202402, for 221205 .....                                                                                                                            |
| 221238  | 11774 | Throat Plate, 38 needle hole, for<br>needle sizes 23 and 24, for 221250                                                                                                                                                           |
| 221250  | 11774 | Feed Dog, for 221238 .....                                                                                                                                                                                                        |
| *221258 |       | Arm with 200439c, 202036 and<br>204705, for Machine No. 51w32 ..                                                                                                                                                                  |
| 221260  | 11562 | Feed Dog Lever Post Cover (front),<br>for 221219 .....                                                                                                                                                                            |
| 221508  | 11763 | Feed Driving Rock Shaft Crank<br>with two 200383c, for 213425 .....                                                                                                                                                               |
| 225016  | 12388 | Foot Lifter Lever Hinge Pin, for<br>227955 .....                                                                                                                                                                                  |
| 225181  |       | Drip Pan (long) with four wood<br>screws $\frac{1}{2}$ in., No. 5, for Machine<br>No. 51w100 .....                                                                                                                                |
| 225191  |       | Drip Pan with four wood screws $\frac{1}{2}$<br>in., No. 5, for Machine No. 51w32                                                                                                                                                 |
| 225381  | 10881 | Bobbin Winder Spindle, for 225382                                                                                                                                                                                                 |
| 225382  | 10885 | Universal Bobbin Winder complete,<br>Nos. 200056e, 200082e, 200299e,<br>202473, 202478, 225381, 225433,<br>225444, 225453 to 225456, 225458<br>to 225460, 225462, 228026 and two<br>wood screws $\frac{3}{4}$ in., No. 13, R.H.B. |
| 225433  | 10885 | Bobbin Winder and Tension Brack-<br>et Base, for 225382 .....                                                                                                                                                                     |
| 225438  | 10884 | Bobbin Winder Frame Oil Well<br>Cap, for 225453 .....                                                                                                                                                                             |
| 225444  | 10884 | Bobbin Winder Stop Latch, for<br>225382 .....                                                                                                                                                                                     |
|         |       | Nos. 225453 to 225456, for 225382                                                                                                                                                                                                 |
| 225453  | 10884 | Bobbin Winder Frame with 202277<br>and 225438 .....                                                                                                                                                                               |

| No.     | Plate | Name                                                                                                               |
|---------|-------|--------------------------------------------------------------------------------------------------------------------|
| 225454  | 10884 | Bobbin Winder Frame Hinge Pin                                                                                      |
| 225455  | 10884 | " " " Spring                                                                                                       |
| 225456  | 10884 | " " " "                                                                                                            |
|         |       | Plunger .....                                                                                                      |
|         |       | Nos. 225458 to 225460, for 225382                                                                                  |
| 225458  | 10884 | Bobbin Winder Stop Latch Thumb Lever .....                                                                         |
| 225459  | 10884 | Bobbin Winder Stop Latch Thumb Lever Hinge Stud .....                                                              |
| 225460  | 10884 | Bobbin Winder Stop Latch Thumb Lever Joint Stud .....                                                              |
| 225461  | 10881 | Bobbin Winder Tension Bracket with 204499a, for 225462 .....                                                       |
| 225462  | 10881 | Bobbin Winder Tension Bracket complete, Nos. 204572a, 202407, 225461 and two 2102, for 225382 ..                   |
| *225482 | -     | Bobbin Case Screw Driver Blade, for 225497 .....                                                                   |
| *225483 | -     | Bobbin Case Screw Driver Handle, for 225497 .....                                                                  |
| *225484 |       | Screw Driver Blade, for 225498 ...                                                                                 |
| *225485 |       | " " Handle, for 225498 ...                                                                                         |
| 225487  | 11778 | Roller Presser Hinge Screw Nut Wrench .....                                                                        |
| 225497  | 12153 | Bobbin Case Screw Driver complete, Nos. 225482 and 225483 ..                                                       |
| 225498  | 12153 | Screw Driver complete (7½ in. long), Nos. 225484 and 225485 ..                                                     |
| 225554  | 12153 | Wrench (steel) .....                                                                                               |
| 225589  | -     | Machine Cushion (leather), for 227902 and 227903 .....                                                             |
| 225708  | 14000 | Tension Spring, for 221223 .....                                                                                   |
| 227227  | 12388 | Foot Lifter Lifting Lever Rod Spring Collar with 200113E, for 227273 .....                                         |
| 227273  | ---   | Foot Lifter Lifting Lever Rod 227475 with 206628, 227227 and 227576, for 227353; also for Machine No. 51w100 ..... |
| 227306  |       | Foot Lifter Lifting Lever 202781 with 200262a, for Machine No. 51w100 .....                                        |
| 227307  | 11561 | Foot Lifter Lifting Lever, for 227479                                                                              |
| 227316  | 12388 | " " " " Rod Clamp Hook, for 227576 .....                                                                           |
| 227353  | -     | Foot Lifter Lifting Lever 227479 with 227273, for Machine No. 51w32 .....                                          |

| No.    | Plate | Name                                                                                       |
|--------|-------|--------------------------------------------------------------------------------------------|
| 227475 | 11561 | Foot Lifter Lifting Lever Rod with 202302, for 227273 .....                                |
| 227479 | ---   | Foot Lifter Lifting Lever 227307 with 200262a, for 227353 .....                            |
| 227493 | 12153 | Bed Hinge Plate 202259 with two wood screws ¾ in., No. 120, for 227902 and 227903 .....    |
| 227576 | 12388 | Foot Lifter Lifting Lever Rod Clamp Hook 227316 with 204126, for 227273 .....              |
| 227678 | 11561 | Foot Lifter Lever Chain, 48 in. long, with 202784, for 227955 .....                        |
| 227902 | ---   | Wood Base (flat) with two 227493, four each 225589 and wood screws 1¼ in., No. 10 .....    |
| 227903 | ---   | Wood Base (oblique) with two 227493, four 225589 and nine wood screws 1¼ in., No. 10 ..... |
| 227952 | 11561 | Foot Lifter Lever (left or right) with 227954, for 227955 .....                            |
| 227953 | 11561 | Foot Lifter Lever Stand with two wood screws 1 in., No. 13, for 227955 .....               |
| 227954 | 14000 | Foot Lifter Lever Chain Hook (lower), for 227952 .....                                     |
| 227955 | 11561 | Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953 .....   |
| 228026 | 10884 | Bobbin Winder Tension Bracket Screw Washer, for 225382 .....                               |
| 234065 | 13997 | Bobbin Case Lever Driving Block, for 221219 .....                                          |
| 234079 | 13997 | Bobbin Case Lever, for 221219 ....                                                         |

**ILLUSTRATIONS OF PARTS  
FOR  
MACHINES  
Nos. 51w32 and 51w100**

PLATE 10441—FULL SIZE

204254



200491



204252



200336



204253



200550



200074



200086



200362



PLATE 10881—FULL SIZE

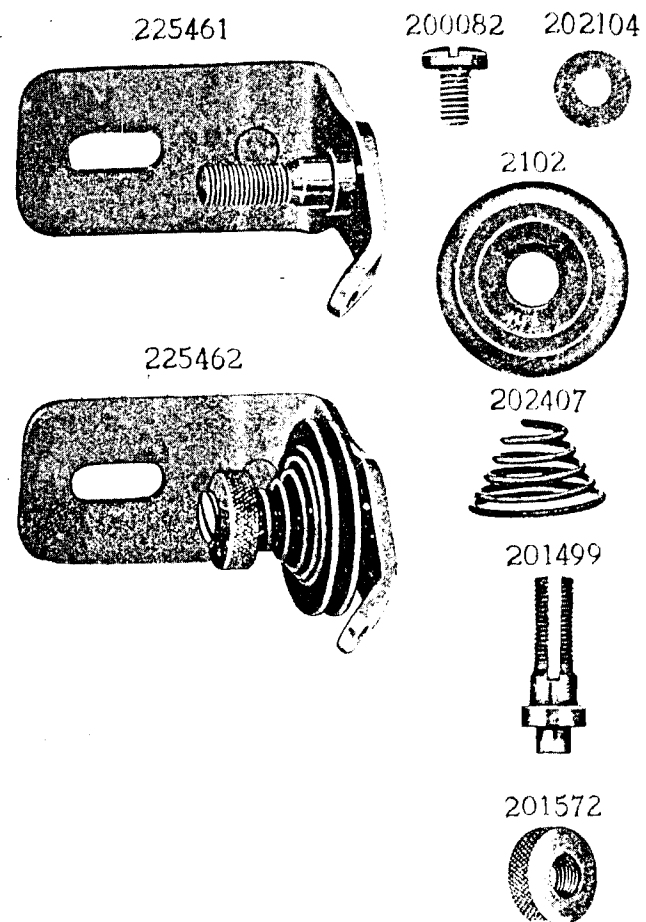


PLATE 10884—FULL SIZE

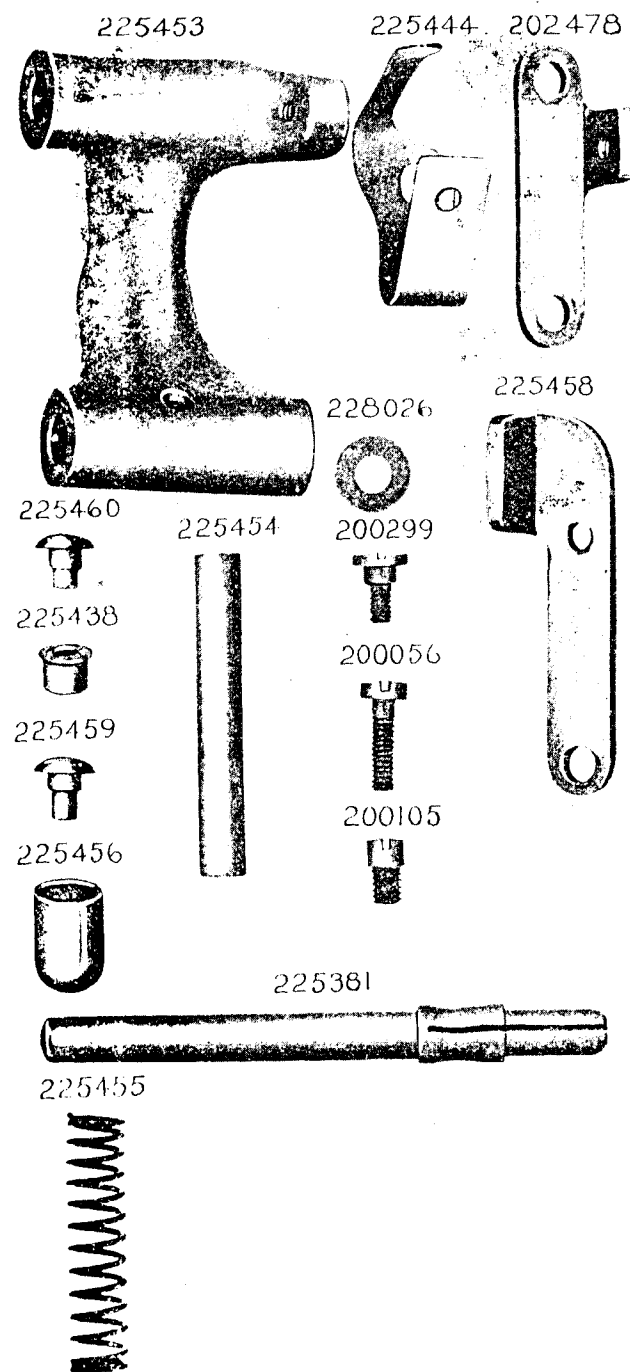


PLATE 10885—ONE-FOURTH SIZE

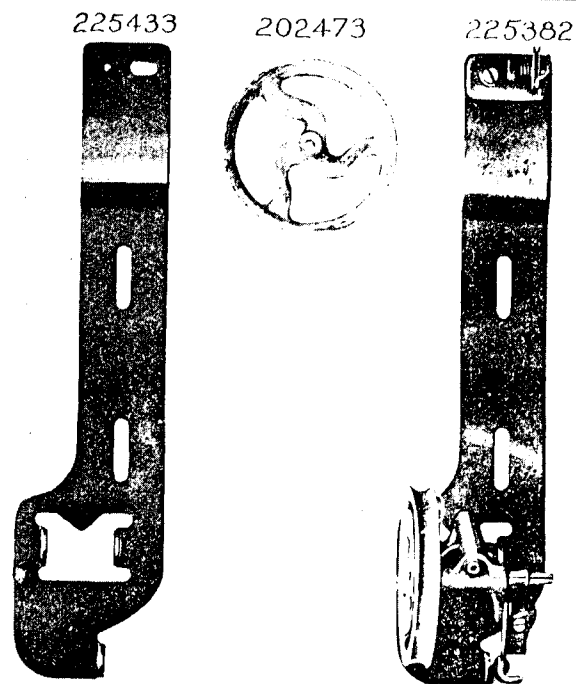


PLATE 11561—ONE-FOURTH SIZE

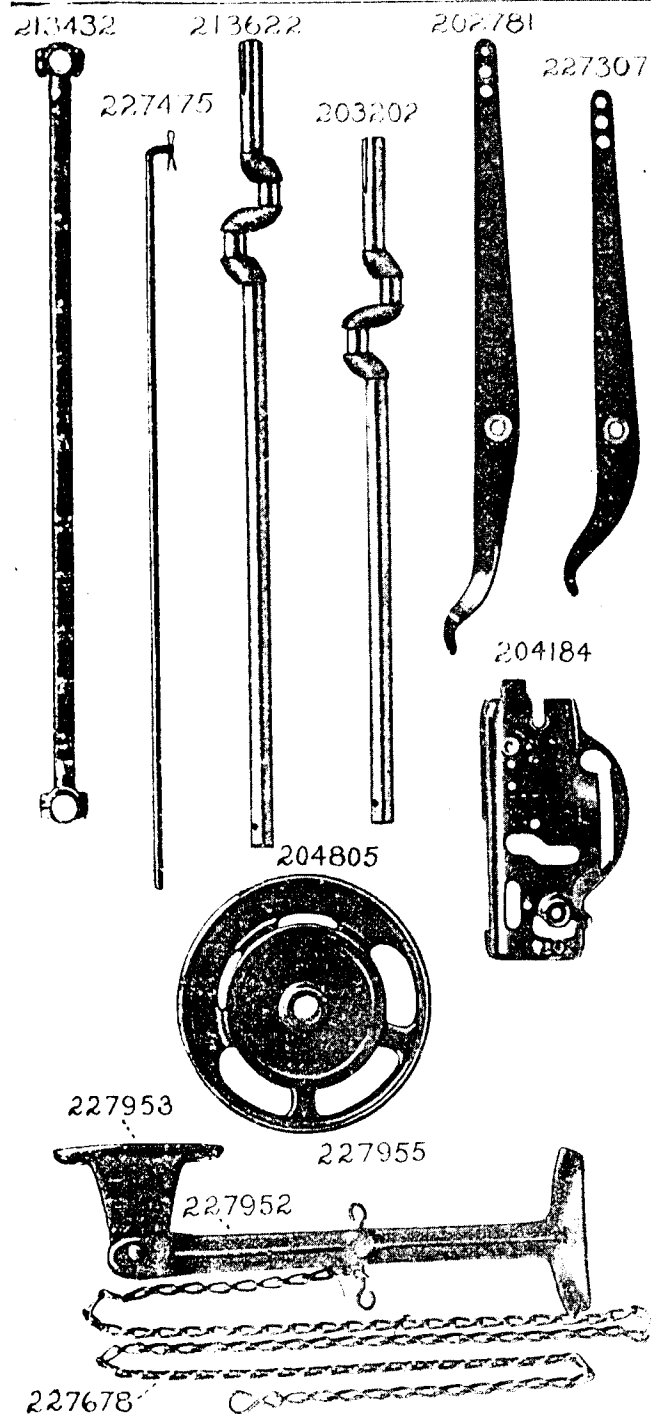


PLATE 11562-ONE-HALF SIZE

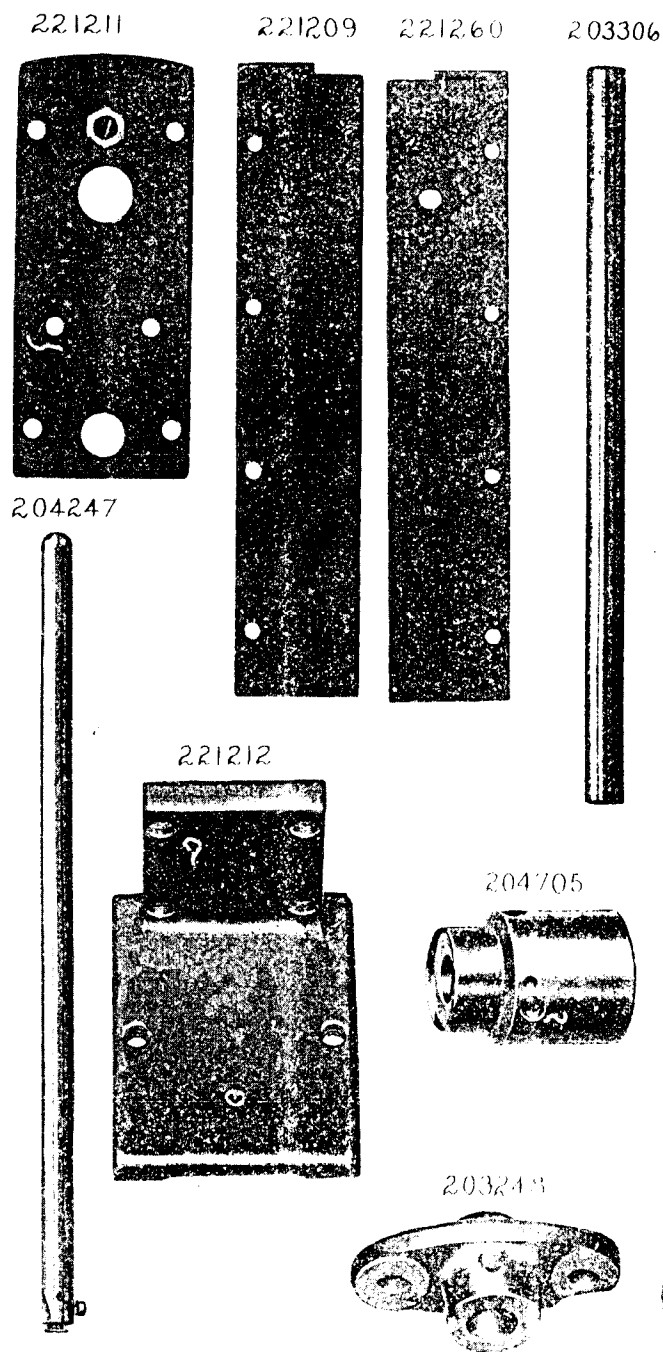


PLATE 11762-ONE-HALF SIZE

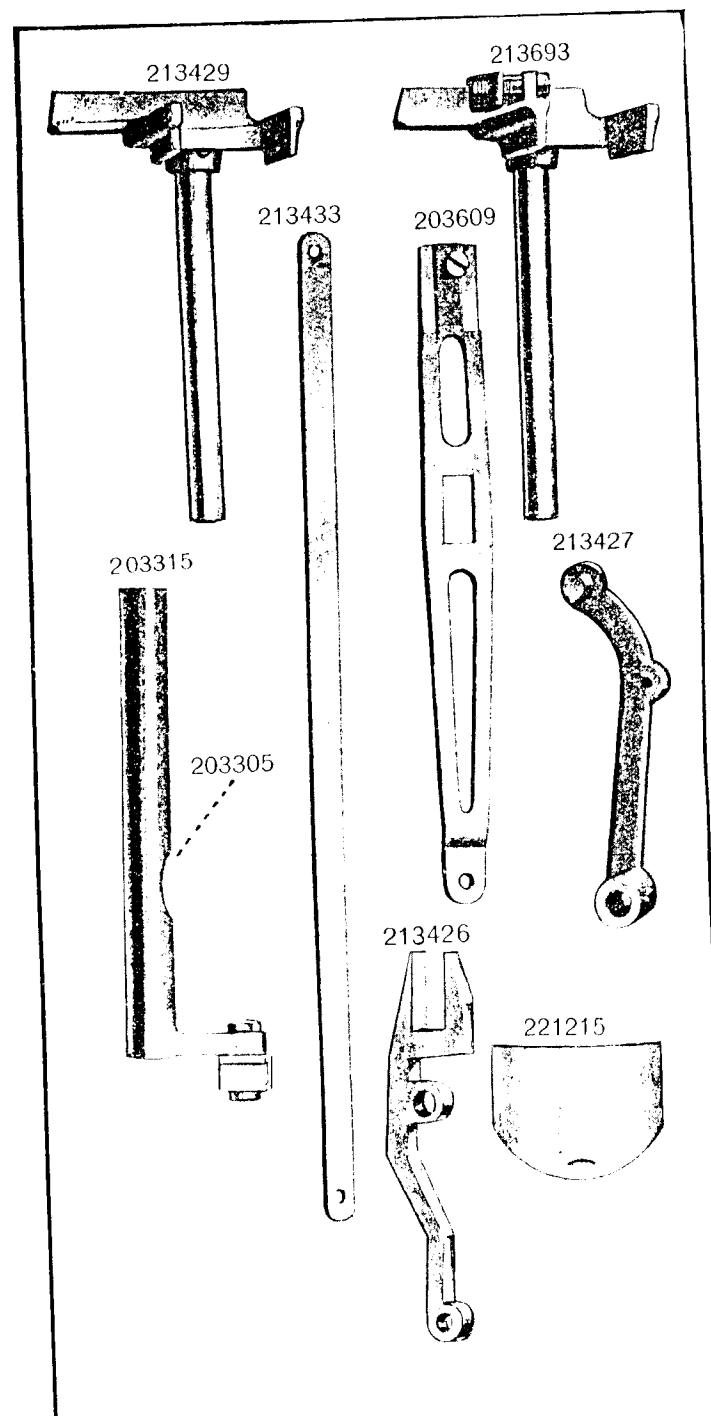


PLATE 11763—FULL SIZE

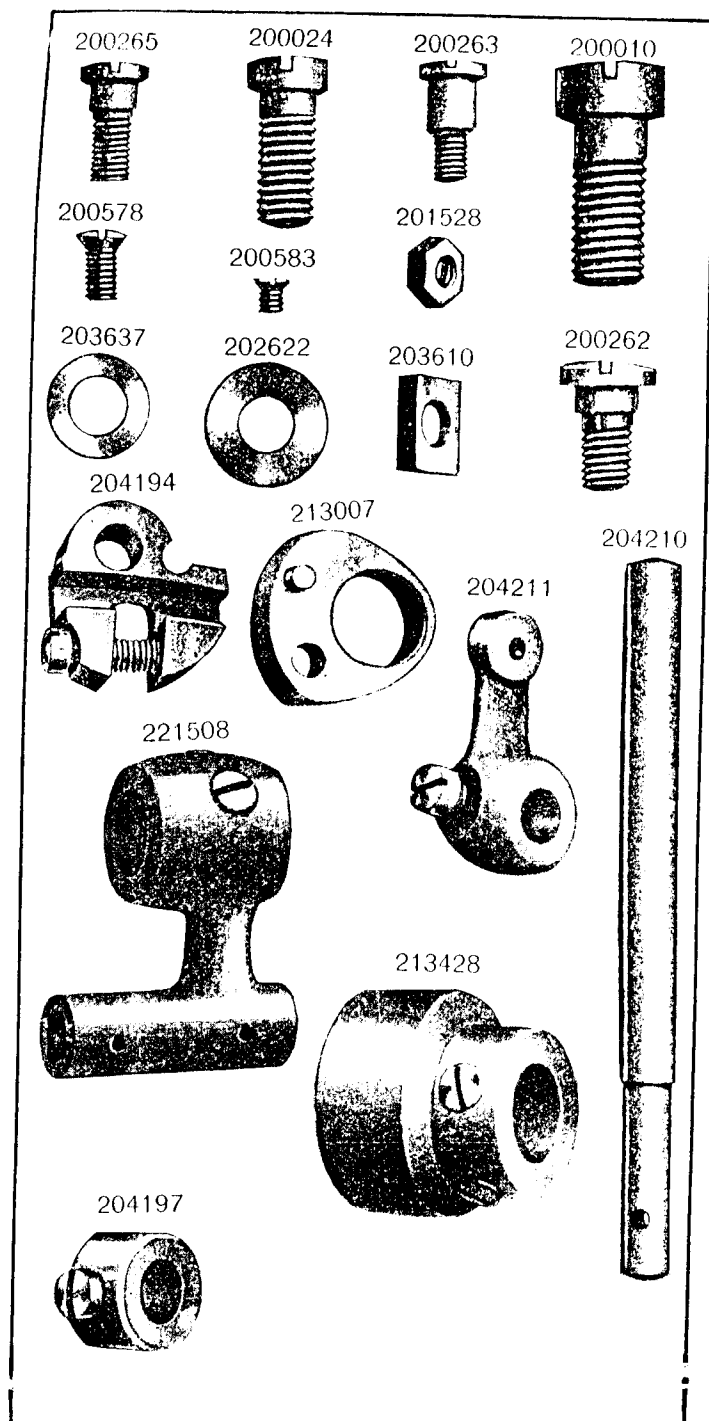


PLATE 11767—FULL SIZE

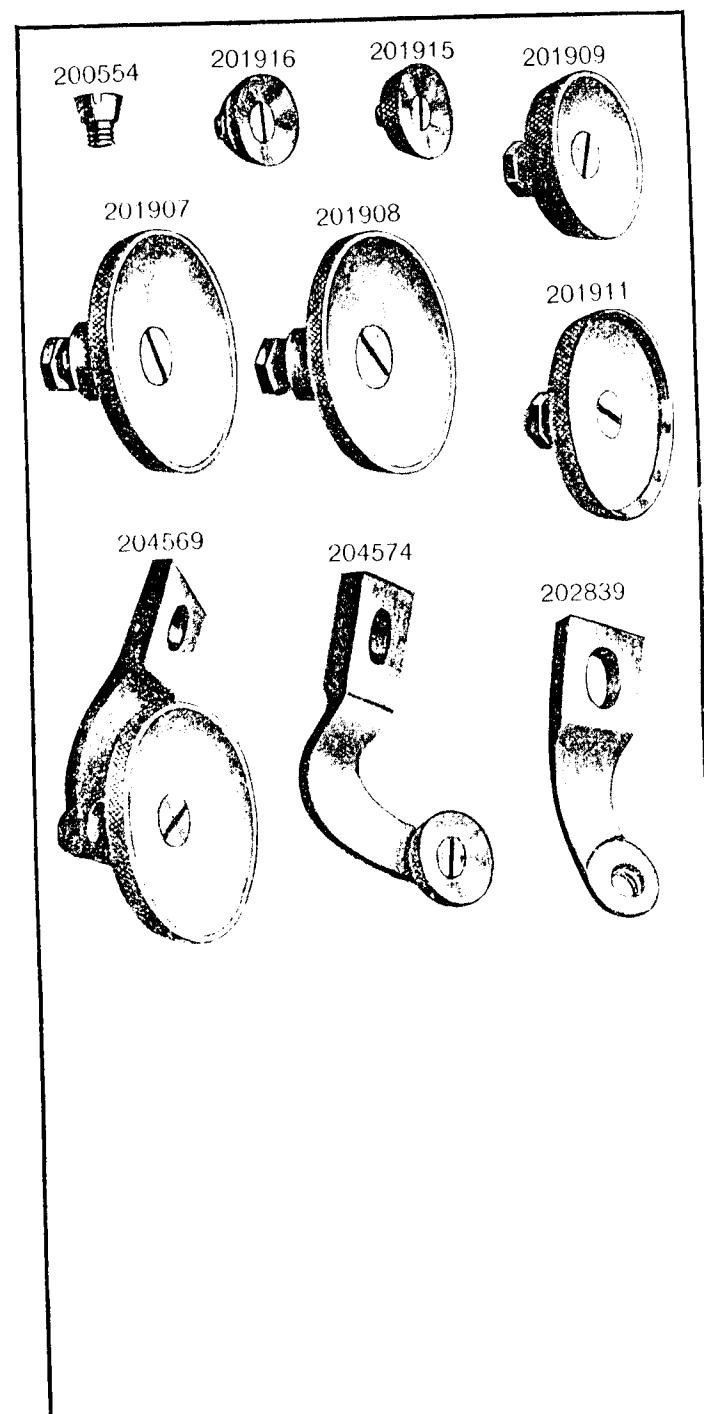


PLATE 11772—ONE-FOURTH SIZE

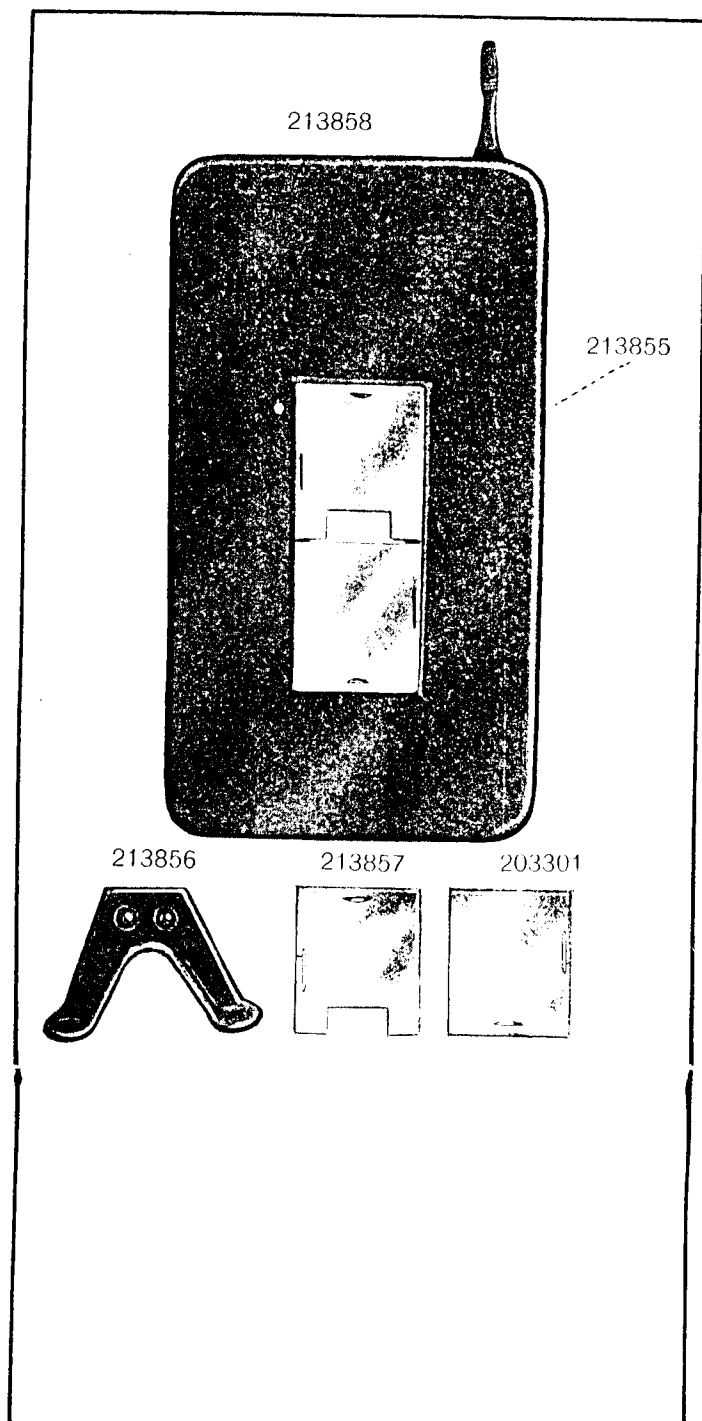


PLATE 11774—FULL SIZE

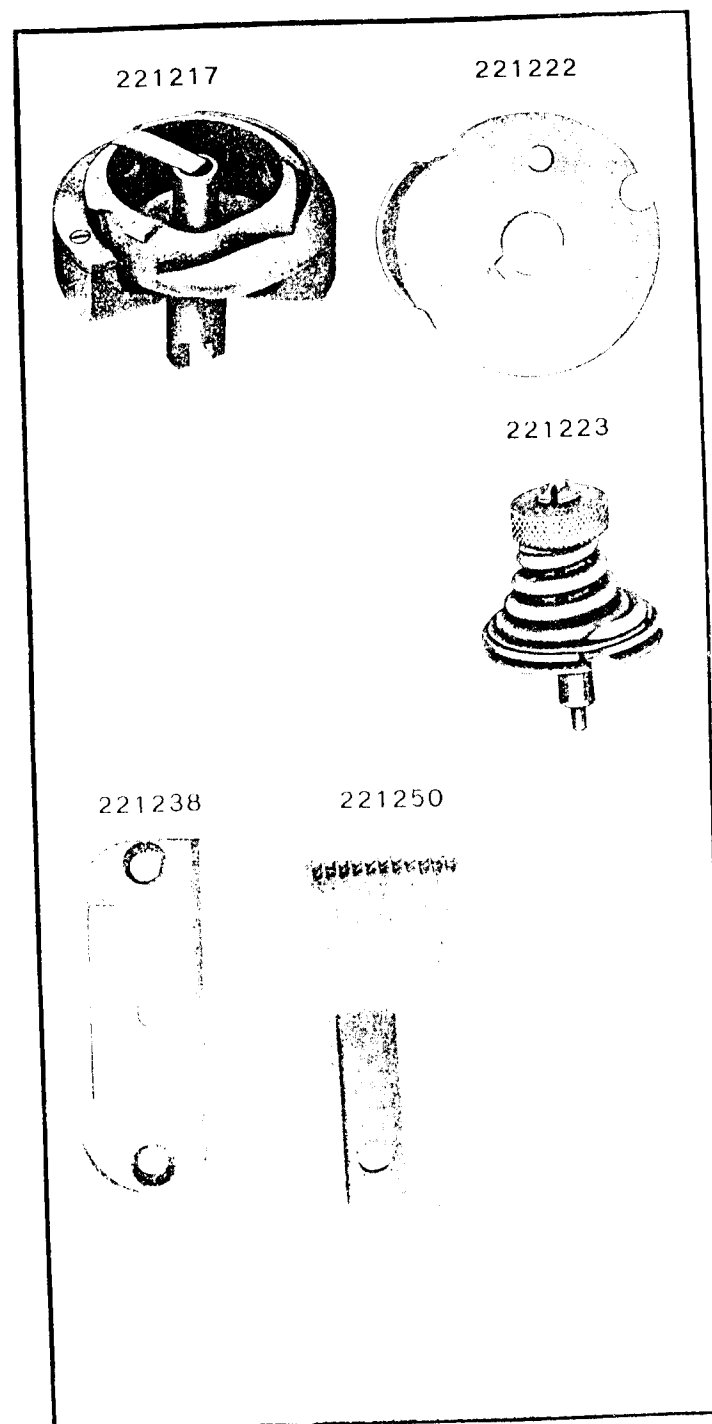


PLATE 11775—ONE-HALF SIZE

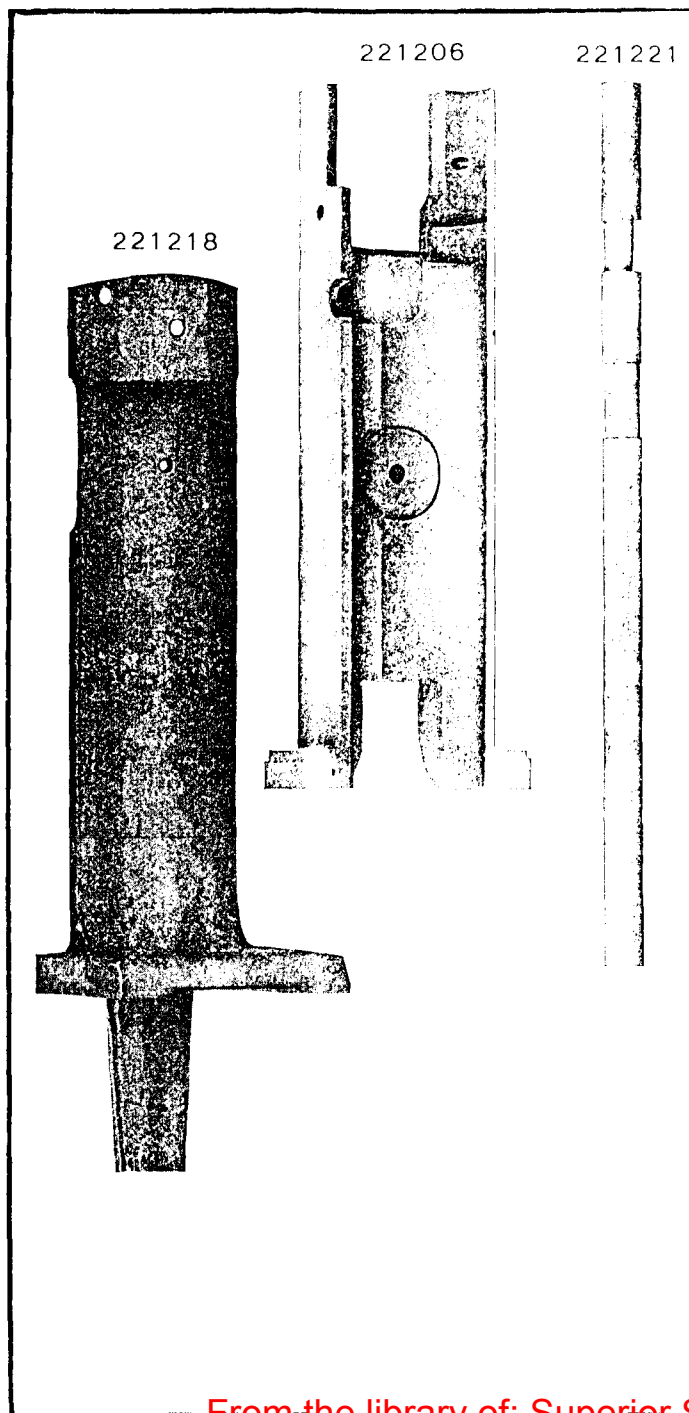


PLATE 11778—FULL SIZE

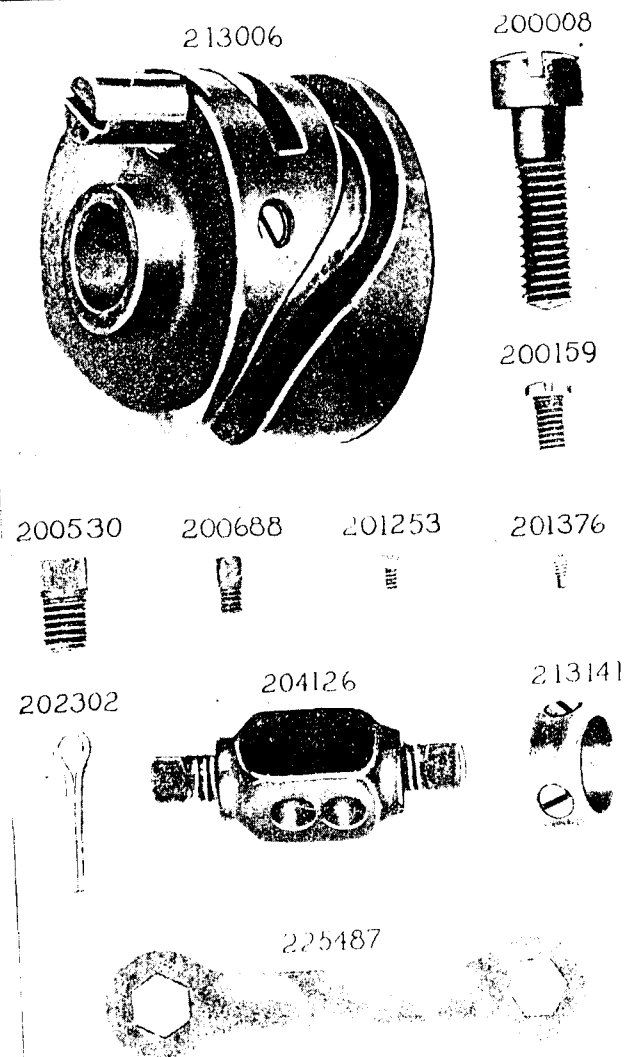


PLATE 12153—ONE HALF SIZE

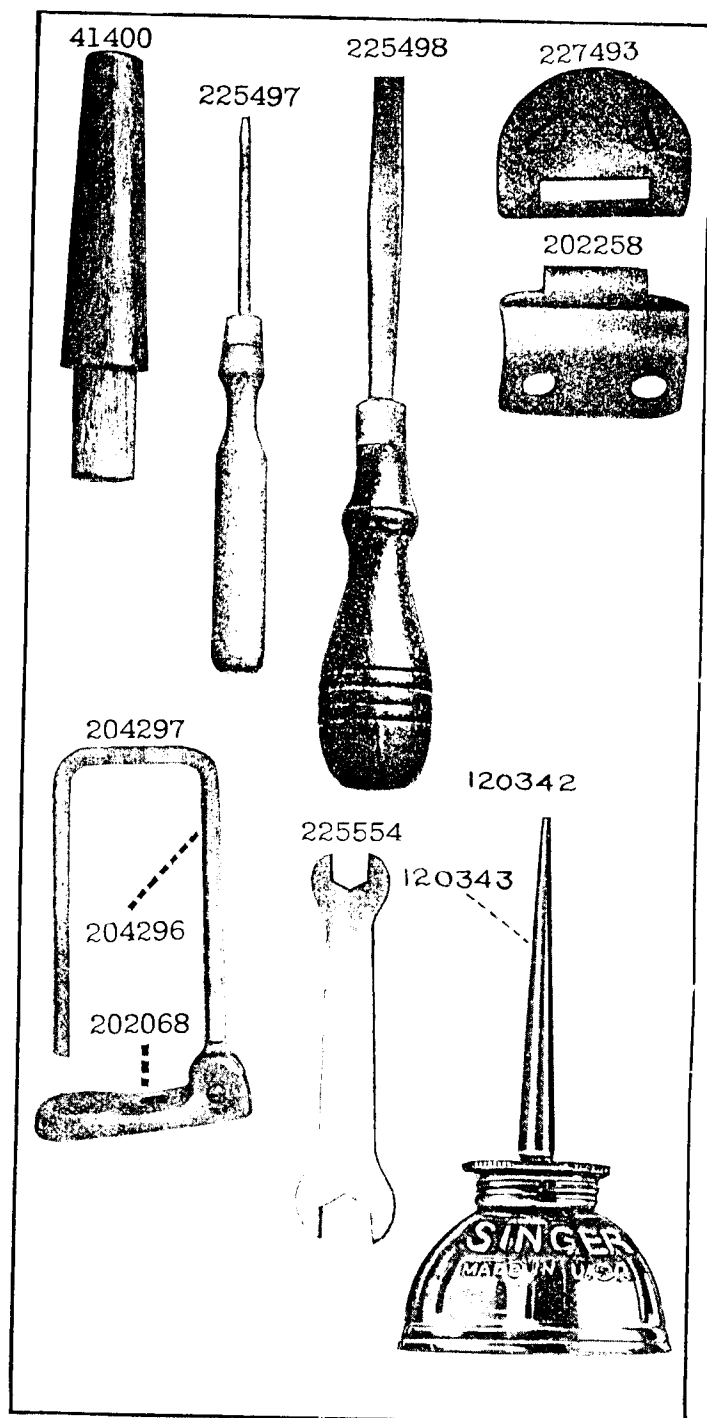
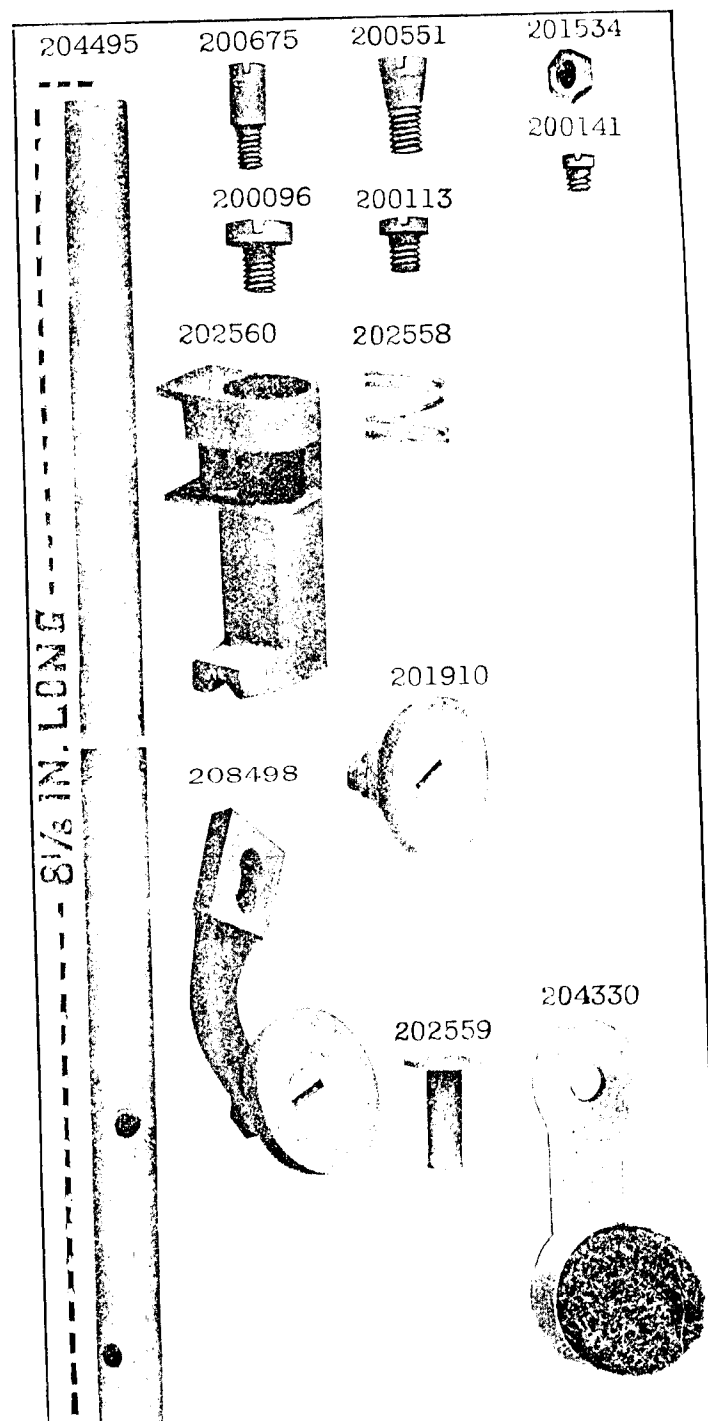
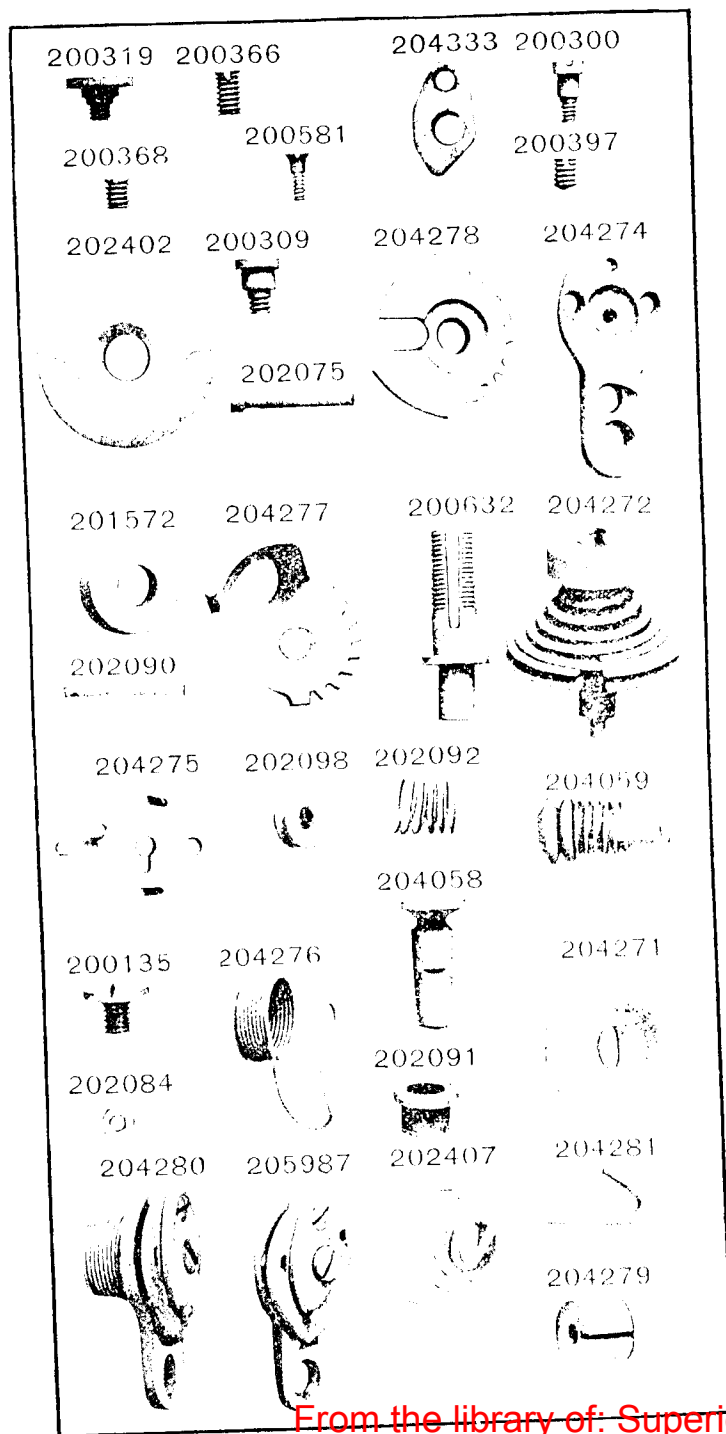


PLATE 12225—FULL SIZE



# PLATE 12309 -FULL SIZE



# PLATE 12311-FULL SIZE

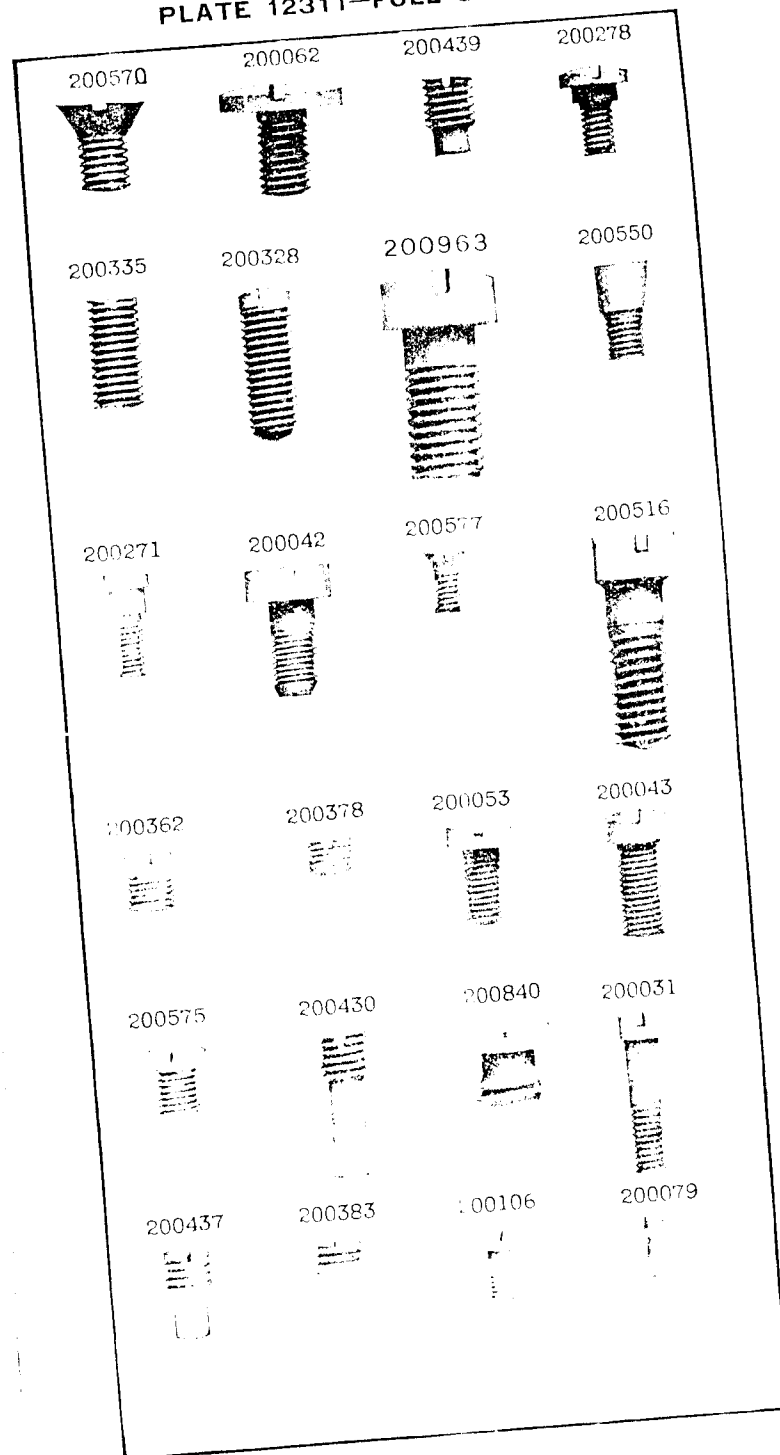


PLATE 12344—FULL SIZE

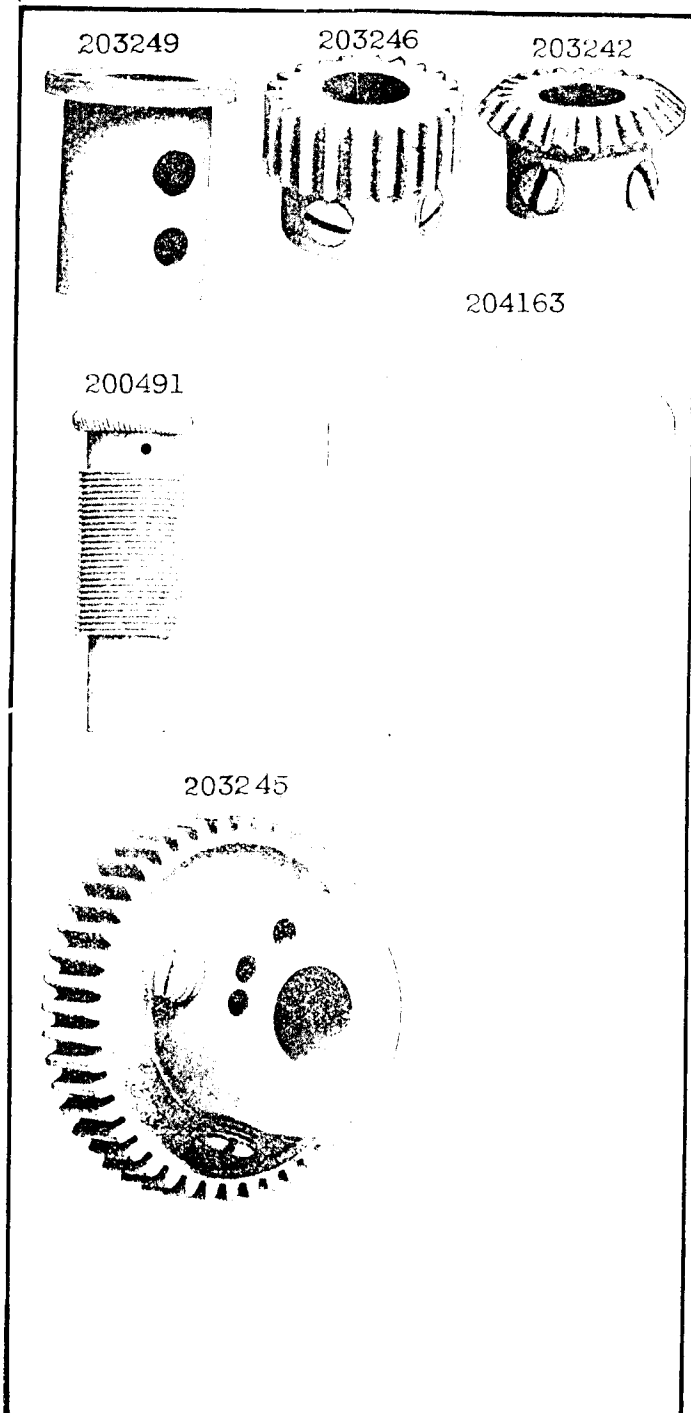
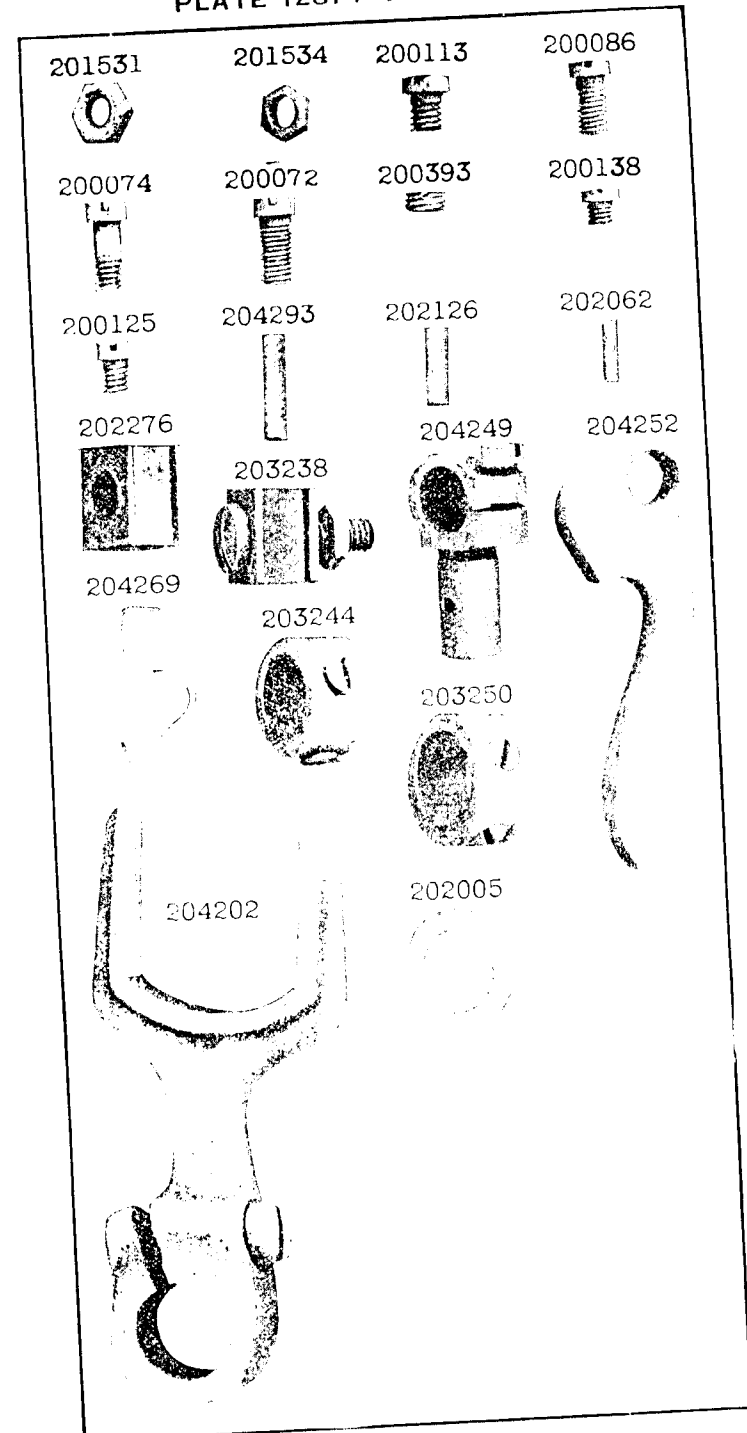
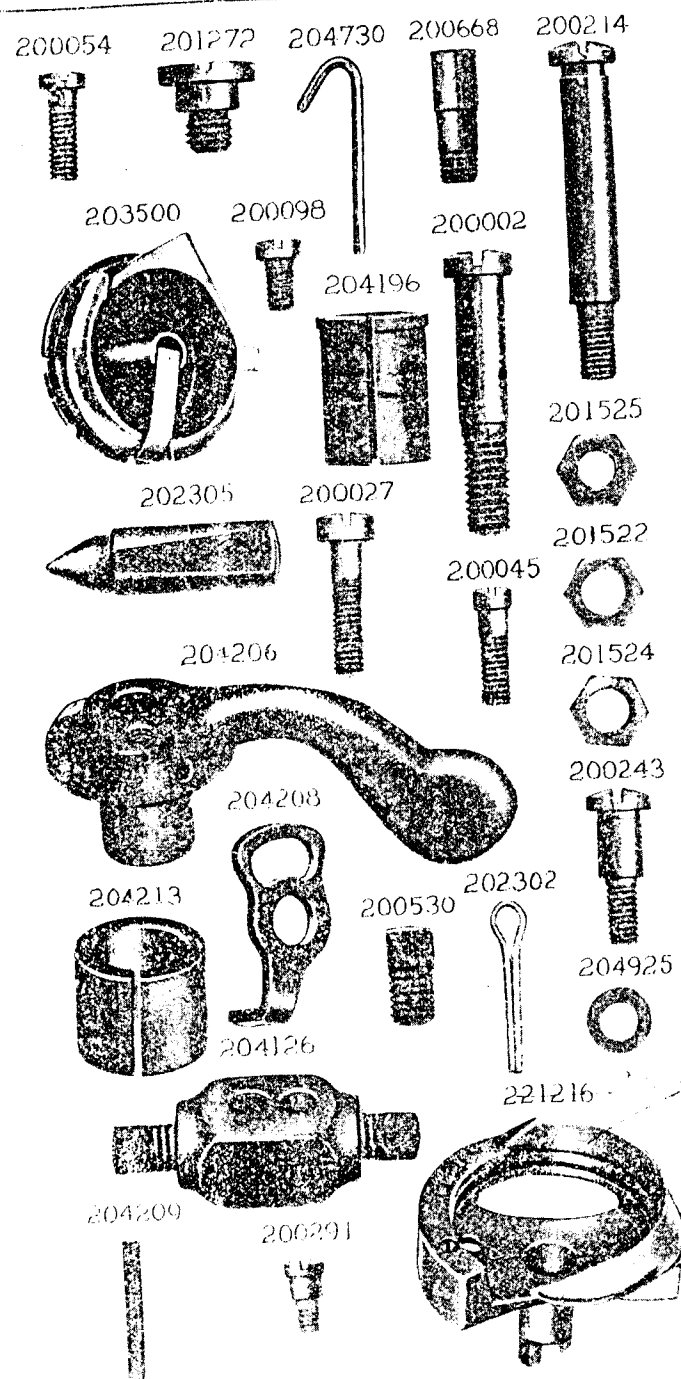
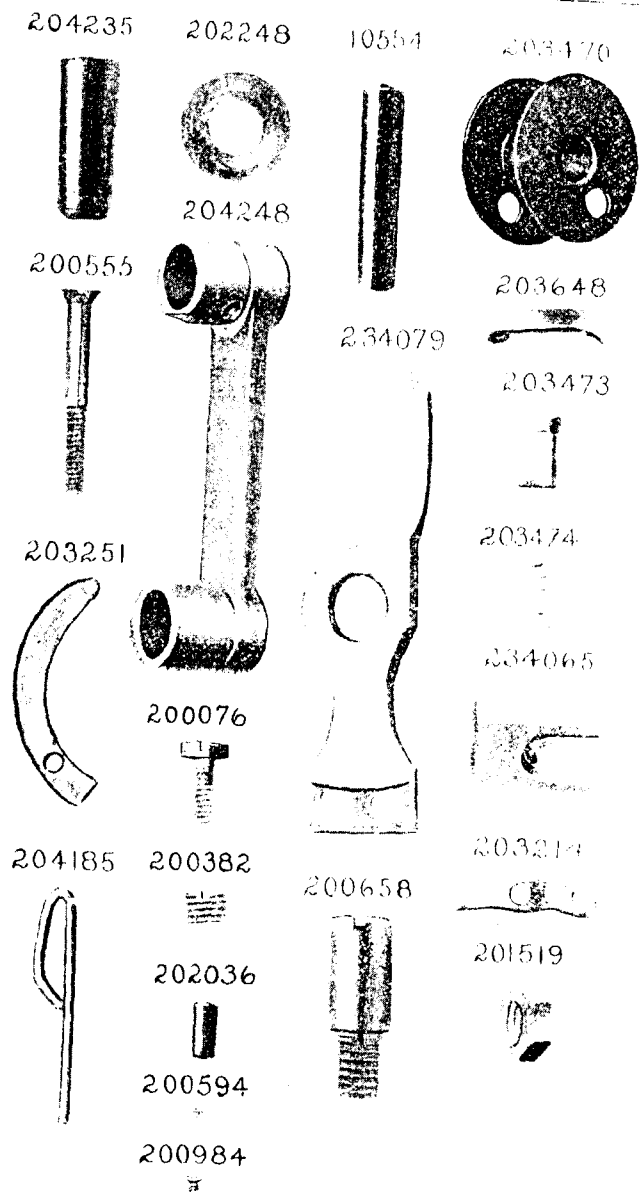


PLATE 12374—FULL SIZE

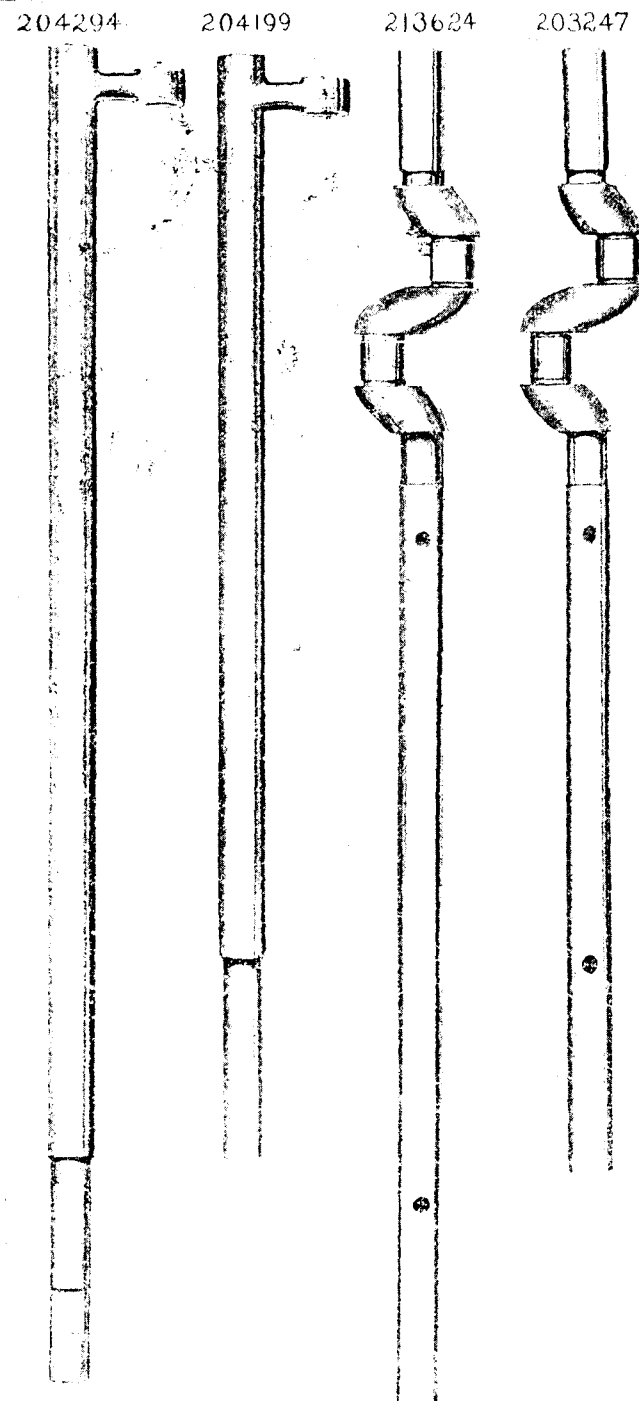




# PLATE 13997--FULL SIZE

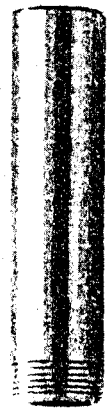


# PLATE 13998--ONE-HALF SIZE

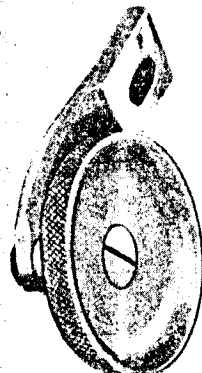


# PLATE 13999—FULL SIZE

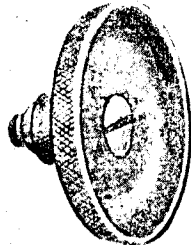
213435



204567



201906



201914



200548



204572



200504



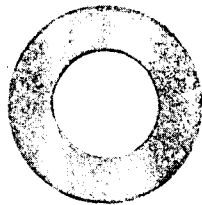
204258



204262



203172



204263



204264

201816



204250



200175

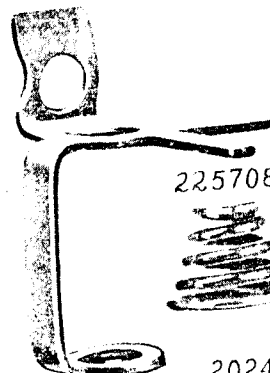


# PLATE 14000—FULL SIZE

204267



208489



206608



201375



225708



202413



204273



200684



200380



200355



200019



200189



221954

